# TECHNICAL HANDBOOK

Fire stopping of service penetrations in timber constructions

2<sup>nd</sup> edition February 2022



## Foreword

The use of solid wooden or cross-laminated timber constructions, walls and floors, is getting more and more popular, hence the need for proper solutions to protect them from fires burning through and with surface protection to hinder the spread of flames. This is especially essential as these constructions are now used as part of the fire compartmentation inside a building.

Polyseam have conducted a test program which has included several constructions in both timber walls and floors with service penetrations and also paints for surface protection.

The timber walls and floors we have tested do resist fires for a certain time period. The walls were 100mm thick, the floors were 150mm thick and they were constructed with materials from randomly chosen manufacturers. All of them had in common an integrity failure between 90 and 125 minutes and during this time the temperatures on the un-exposed faces were relatively low. They can therefore be considered suitable to replace fire rated drywalls and hollow timber floors.

But the significant and real difference from a concrete or masonry construction is that these constructions collapse completely once the fire has burned through. Polyseam would therefore advise that solid timber walls and floors should only be used as secondary loadbearing structures and that they are connected to a primary loadbearing structure made of reinforced concrete, fire protected structural steel or perhaps glulam timber, especially in buildings with more than two floors.

In high-rise buildings, one should also consider using only concrete floors and secure every floor against fire spreading from one floor to the next through internal apertures and via façades. Furthermore, staircases and lifts should be encapsulated in fire compartments made of masonry or concrete always securing at least two escape routes, one on each side of the building.

In addition, in larger rooms, in areas with plenty of people are gathered, or in escape routes; the wall and ceiling surfaces should be protected against spread of flame. This is quite simple to achieve by using a fire protection acrylic paint instead of a normal paint, which can also be tinted in a colour of choice, or as a transparent paint to retain the original wooden surface in both matt and gloss finishes. Special precautions are of course also necessary to avoid the spread of fire from one building to the next.

Considering the above, it is therefore important that with the use of solid wooden or cross-laminated timber constructions, the fire strategy is thought through properly. But by building these buildings to withstand the worst possible fire scenarios, it is in our view quite possible to ensure they are safe.

### Kjetil Bogstad Handbook editor & CEO of Polyseam



'Treet' – Currently the World's second tallest timber (hybrid) high-rise building, in Bergen, Norway

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## Which products should be used for fire stopping?

In timber constructions, it is common to use circular holes that fit the passing services to retain the constructional strength. Products for fire stopping have therefore been chosen accordingly with the use of Protecta<sup>®</sup> fire resistant sealants, collars and service transits designed for a small annular gap around the services passing through.

With cable ladders or cable trays, it is also common to have circular holes, side by side, with the ladder or tray discontinued so it does not pass through the construction. In these situations, it is important that the ladder or tray is supported to a nearby construction, to resist fire, so they do not collapse during the required fire resistance period and damaging the fire seal.



Typical sample of penetrating services with annular gap widths between 10 and 30mm

## **Product Selector - Linear Seals**

Properties	Construction	Seal Size	Product
Normal	- Malls and floors	Up to 30mm wide	Protecta FR Acrylic
Water proof and high movement	<ul> <li>Walls and floors</li> </ul>	Up to 30mm wide	Protecta FR IPT

### **Product Selector - Penetrating Services**

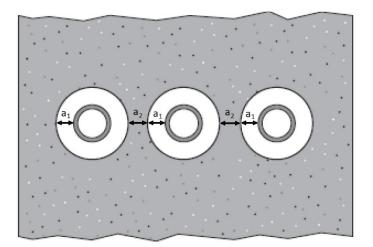
Seal Size	Services	Product(s)
Annular gap between		Protecta FR Acrylic w/ or w/o Service Coat FR-1, or
10 and 20mm wide	Cables	Protecta FR Service Transit, or
		Protecta FR Collar
	Metal pipes; mineral fibre pipe insulations	Protecta FR Acrylic
	Metal pipes; combustible insulations	Protecta FR Acrylic, or
		Protecta FR Graphite, or
		Protecta FR Collar
	Plastic pipes	Protecta FR Acrylic, or
		Protecta FR Collar
	Ventilation ducts	Protecta FR Acrylic with FR Damper

## General rules for fire sealing timber constructions

## Aperture sizes and layouts

Apertures for fire seals tested with Protecta products have been designed to be the same as recommended by the manufacturers of timber constructions. These are normally circular and fitted to each service penetration to keep the constructional strength as high as possible.

The below rules should be followed when the apertures for the services are drilled. Where cable trays or ladders are used, these should be discontinued on each side of the constructions, so only single or bundled cables pass through circular apertures placed side-by-side. Please make sure any trays or ladders have fire resistant supports to keep cables from falling down for at least 2 hours.



### Rules; single apertures, or in a group

- 1. A group can consist of multiple linear placed apertures.
- 2. In walls, a group must be placed horizontally.
- 3. **a**<sub>1</sub> should ideally be between 10 and 30 mm (details in appendix 1 and 2).
- 4. **a**₂ can be:
  - FR Acrylic 0 mm or anything above, but allocate space for pipe insulation
  - FR Graphite 30 mm or anything above
  - FR Service Transit 30 mm or anything above
  - FR Collar No minimum but allocate space for the collars
- 5. The minimum distance to the next group must be 100 mm.

Additional guidance from the manufacturer of the construction must also be followed.

PS. Other less typical solutions are also available; please refer to the Installation Instructions for Protecta FR Board.

## **Service sizes**

The test standard (EN1366-3) groups services to be tested for approval. For instance, all cables in the group up to a certain diameter must be tested otherwise, approval is only granted for the exact specimen tested, and this has no practical value.

For cables, there are many groups to test to obtain full approval. For example to obtain approval for all cables up to 21mm diameter, it is necessary to test the following cables: type A1, A2, A3 (A cables are 5 x 1.5mm<sup>2</sup>) and B (1 x 95mm<sup>2</sup>). The position of the cables in the test is also subject to how the cables are allowed to be positioned in practice.

Our specifications for installation are simplified to allow the installation to be performed correctly and with the least complexity, however testing to achieve the specifications is anything but simple. In general we specify service sizes with the symbol ≤ in front. Without this symbol, the size of the service is exactly as specified. The same can be said for pipes. For metal pipes testing consists of a certain design group which includes pipe diameter and wall thickness. However, where we do not specify this, it is because we have tested all the different wall thicknesses available. For plastic pipes testing also includes the different plastics, eg: PVC, PE and so on, and wall thicknesses are specified unless the pipe is specific.

## **Fire classifications**

In fire stopping, only a few letters are used to indicate the result and what protection the installation gives.

**E** - Integrity, the time it takes for fire to physically spread through a fire seal. At the point of failure one can see the glow of the fire through the seal, flames coming through or via a cotton pad which catches fire when held close to the seal by the test technician. This is the simplest classification to achieve.

I - Insulation, the temperature, measured on the non-fire side has increased by 180°C on either the fire seal or the services. This is measured through many thermocouples placed in strategic locations. The intention is to replicate the lowest possible temperature that can actually start a fire, even though the fire itself has not passed through the fire seal. This is the more difficult classification to achieve.

The letters are followed by a number, which is how long in minutes the integrity and insulation were maintained. For instance, the classification **E 60** is integrity for one hour, whilst **EI 120** is both integrity and insulation for two hours.

**NB.** Polyseam recommends that both E & I are used in classifications for timber constructions, as the constructions are combustible.

## Pipe end configurations

When testing pipes, one can choose not to cap (or close) or to cap the pipe inside or outside the furnace. The configuration chosen depends on the intended application of the pipe and/or the installation environment. The code defining if a pipe is capped is stated after the fire classification. For instance EI 60 C/U means the pipe was capped inside the furnace, and uncapped outside the furnace.

Field of application rules for pipe end configuration:

			Tested		
		U/U	C/U	U/C	C/C
Covered	U/U	-	NO	NO	NO
	C/U	YES	-	NO	NO
	U/C	YES	YES	-	NO
	C/C	YES	YES	YES	-

Our engineering judgment based on EN 1366-3:2022:

Intended use of pipe		Pipe end condition
Rainwater pipe, plastic	At drainage	U/U <sup>1)</sup>
	Not at drainage	C/C <sup>2)</sup>
Drainage or sewage pipe, plastic	Ventilated drain	C/U <sup>1)</sup>
	Unventilated drain	U/C <sup>2)</sup>
	Drain w/water trap	U/C <sup>1)</sup>
	Not at drainage	C/C <sup>2)</sup>
Metal or plastic pipe in closed system	(water, gas, air etc.)	C/C <sup>1)</sup>
Metal pipe in ventilated system (sewage etc.)		U/C <sup>1)</sup>
Flue gas recovery system pipe, plastic		U/C <sup>1)</sup>
Pipe with open ends and $\geq$ 50cm length on both sides, plastic		U/U <sup>2)</sup>
Waste disposal shaft pipe, metal		U/C <sup>2)</sup>
1) Suggested in EN 12CC 2:2022 2) Date		· · · · · ·

<sup>1)</sup> Suggested in EN 1366-3:2022. <sup>2)</sup> Polyseam' s judgment based on assessments.



## Supporting constructions and service supports

The timber supporting constructions (fire rated walls and floors) should be tested and classified in accordance with EN 13501-2 for the required fire resistance period.

Services in floors should have the first support located maximum 450mm from the top face, and services in walls should have the first support located maximum 250mm from both faces of the wall. Thereafter the services should be supported according to the support system manufacturer's installation instructions.



Test of a timber floor with service penetrations fire sealed with Protecta products



Fire exposed side of a timber construction tested with Protecta products

## FAQ's

### **GENERAL**

**Q**: What certifications are available?

**A**: The Protecta<sup>®</sup> fire stopping range has ETA certifications and the CE-mark for Europe and Africa, UL-EU International certifications for Asia and South America and local certifications for the United Arab Emirates, New Zealand and Australia.

### **Q**: To what fire standard is the products tested?

**A**: For fire stopping of service penetrations, the test standard used is EN 1366-3 in conjunction with EN 1363-1.

### **CONSTRUCTIONS**

**Q**: I have a fire seal in a floor, can I use the approvals for a wall?

**A**: No. The EuroNorm states that fire seals in floors have to be tested and approved independently from walls.

**Q**: Can approvals for drywalls be used in timber walls?

**A**: No. The EuroNorm does not allow this. All timber constructions must be tested and certified separately to other types of constructions.

**Q**: I am to do a fire seal in a swimming pool area and need something moisture proof, what should I use?

**A**: For smaller seals you can use the Protecta FR IPT sealant. For larger seals you can use Protecta FR Board, but after you have sealed the gaps and openings with FR Acrylic, apply a layer of FR Coating on top of the acrylic.

### **FIRE SEALS**

**Q**: A solution states 25mm depth of Protecta FR Acrylic on 25mm backing of stonewool, can I instead seal with 50mm FR Acrylic and skip the backing?

**A**: Yes, the FR Acrylic will give better fire resistance than the stonewool backing material so if the total depth is the same or greater this is ok.

**Q**: There is a solution for a double sided seal with FR Acrylic at 25mm depth in a timber wall. Can I instead seal this single sided at 50mm depth?

**A**: No. The fire seal will be weaker as the penetration speed of the fire will increase during heating of the material. With a double sided fire seal the fire has to effectively 'start again' when it meets the second seal.

**Q**: It is stated that I use stonewool backing with Protecta FR Acrylic, can I instead use Protecta Backing material?

**A**: Yes, the Protecta backing is made of AES fibre which has greater fire resistant than stonewool. However, if Protecta Backing is stated, you cannot use a stonewool backing.

## FAQ's

**Q**: I have a special fire seal that is not mentioned in any of the solutions, what do I do?

**A**: Please contact us and we will assess if we can write an Engineering Judgment.

### **CABLES**

**Q**: The instructions mention cables, but does that include all types of cables?

**A**: Yes. We have tested groups of cables which gives approvals for all kinds, including aluminium, copper and fibre optic cables.

### **PIPES**

**Q**: I have a penetrating pipe made of iron, but it is not mentioned in the instructions?

A: Iron is the base metal of steel, so use the instructions for steel pipes.

**Q**: I am to fire seal a plastic pipe, but it is not a standard PVC, PE or PP pipe. Can I use the general instructions for plastic pipes?

**A**: Yes, in most cases. Where PVC pipes are mentioned, this includes PVC-C and PVC-U pipes. Where PP pipes are mentioned, this includes PP-MV, PP-H, PP-R and similar if the pipe is according to EN 1451-1 or DIN 8077/8078. Where PE pipes are mentioned, this includes PE-LD, PE-MD, PE-HD, PE-X and similar according to EN 1519-1, EN 12201-2 or EN 12666-1.

**Q**: It is stated 'alupex' pipes in the instructions; can I use Geberit Mepla MLC pipes?

**A**: Yes. Alupex is a general term for composite aluminium pipes. They consist of an aluminium core that is covered on the inner and outer sides with thin plastic. Some alupex pipes on the market are:

- FRÄNKISCHE alpex F50 PROFI
- GEBERIT Mepla MLC
- JRG Sanipex MT
- KE KELIT Kelox
- REHAU Rautitan stabil
- TECEflex
- UPONOR MLC
- VIEGA Sanfix Fosta

**Q**: I am to fire seal a Blazemaster cPVC pipe but I have heard it reacts with fire stopping products?

**A**: Protecta FR Acrylic should be used; it has been independently tested and does not react with BlazeMaster or other cPVC pipes.

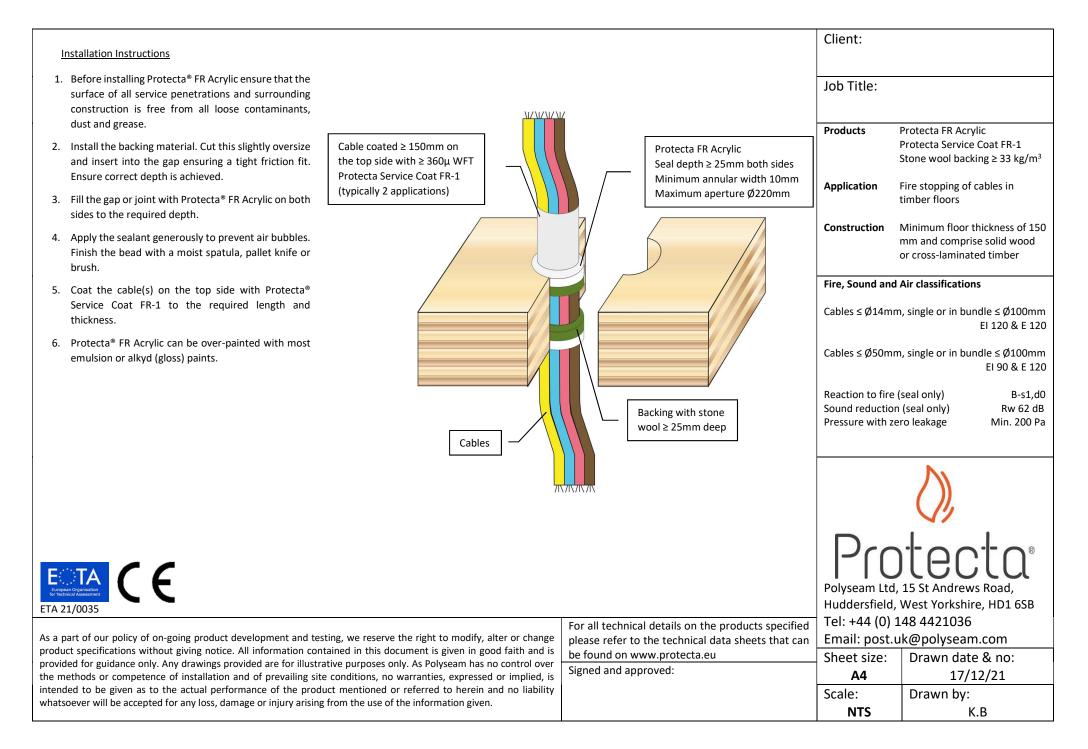
## Appendix I

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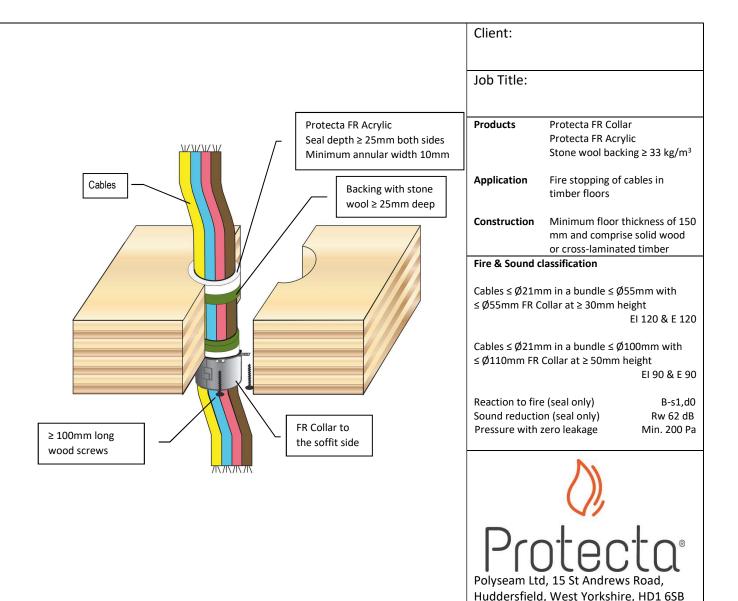
## Blank seals & service penetration solutions in floors

- 1. Before installing Protecta<sup>®</sup> FF the surface of surrounding con all loose contaminants, dust an
- 2. Install the backing material. Cu and insert into the gap ensuri Ensure correct depth is achieve
- 3. Fill the gap or joint with Protect sides to the required depth.
- 4. Apply the sealant generously to Finish the bead with a moist sp brush.
- 5. Protecta<sup>®</sup> FR Acrylic can be ov emulsion or alkyd (gloss) paint

	Client:	
Installation Instructions		
<ol> <li>Before installing Protecta® FR Acrylic ensure that the surface of surrounding construction is free from all loose contaminants, dust and grease.</li> </ol>	Job Title:	
2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.       Protecta FR Acrylic Seal depth ≥ 25mm both sides		Protecta FR Acrylic Stone wool backing ≥ 33 kg/m³
3. Fill the gap or joint with Protecta® FR Acrylic on both sides to the required depth.		Fire stopping of blank seals in timber floors
<ol> <li>Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.</li> </ol>		Minimum floor thickness of 150 mm and comprise solid wood or cross-laminated timber
5. Protecta® FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.		
	Fire, Sound and	Air classifications
	Blank seal ≤ Ø22	0mm EI 120 & E 120
	Reaction to fire	B-s1,d0
Backing with stone	Sound reduction Pressure with ze	
wool ≥ 25mm deep		0
		$\langle \rangle$
	Pro	tecta
Entropan Organization for the full Assessment	Polyseam Ltd,	15 St Andrews Road,
ETA 21/0035	Huddersfield, Tel: +44 (0) 1	West Yorkshire, HD1 6SB 48 4421036
As a part of our policy of on-going product development and testing, we reserve the right to modify, alter or change please refer to the technical data sheets that can		k@polyseam.com
product specifications without giving notice. All information contained in this document is given in good faith and is provided for guidance only. Any drawings provided are for illustrative purposes only. As Polyseam has no control over	Sheet size:	Drawn date & no:
the methods or competence of installation and of prevailing site conditions, no warranties, expressed or implied, is intended to be given as to the actual performance of the product mentioned or referred to herein and no liability	A4	17/12/21
whatsoever will be accepted for any loss, damage or injury arising from the use of the information given.	Scale:	Drawn by:
	NTS	K.B



- Before installing Protecta<sup>®</sup> FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta® FR Acrylic on both sides to the required depth.
- Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Place a suitable collar around the cables and ensure that the collar shell and fixing lugs are positioned tightly to the surface of the floor, so that the fixings can be inserted fully.
- Where the surface is uneven, apply a sealing bead of Protecta<sup>®</sup> FR Acrylic between the floor and the collar shell.
- 7. Attach the collar with wood screws.



ECCTA Erropener Organization PTA 21/0070

ETA 21/0070
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Drawn date & no:

Drawn by:

10/1/22

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- 1. Before installing Protecta<sup>®</sup> FR Service Transit ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material and lock the Service Transit in position. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved and that the centre point of the transit is located mid-depth in the floor.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Before cables and/or plastic pipes are inserted through the Service Transit, remove the fibre plug from the middle of the Service Transit. After the insertion of services is completed, ensure that the fibre plug is refitted and positioned correctly around the services in the middle of the Service Transit, leaving no openings so a cold smoke barrier is achieved.
- 6. Make sure labels with retrofit instructions are placed near the Service Transit on both sides after installation. so future service installations are completed correctly by reinstating the fibre plug.
- 7. Protecta<sup>®</sup> FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.



Job Title: Products Protecta FR Acrylic Protecta FR Service Transit Protecta FR Acrylic Stone wool backing  $\geq$  33 kg/m<sup>3</sup> Protecta FR Service Transit Seal depth  $\geq$  25mm both sides Application Fire stopping of cables and Minimum annular width 10mm Length ≥ 250mm plastic pipes in timber floors Maximum aperture Ø220mm Construction Minimum floor thickness of 150 mm and comprise solid wood or cross-laminated timber Fire and Sound classifications  $\leq$ Ø110mm service transits, empty, or with cables ≤ Ø21mm EI 120 & E 120  $\leq 0110$  mm service transits with cables ≤Ø50mm EI 60 & E 120  $\leq 0110$  mm service transits with cables ≤Ø80mm FI 60 & F 90  $\leq$ Ø90mm service transits with plastic pipes  $\leq 032$  mm in bundle; empty or with cables Backing with stone  $\leq 021$  mm in bundles EI 60 & E 120 wool  $\geq$  25mm deep Cables and/or plastic Ø110mm service transits with plastic pipes pipes, single or in bundles  $\leq Ø32$ mm in bundle; empty or with cables  $\leq 021$  mm in bundles EI 120 & E 120 Sound reduction Rw 42 dB Protecta Polyseam Ltd, 15 St Andrews Road, Huddersfield, West Yorkshire, HD1 6SB Tel: +44 (0) 148 4421036 For all technical details on the products specified Email: post.uk@polyseam.com As a part of our policy of on-going product development and testing, we reserve the right to modify, alter or change please refer to the technical data sheets that can product specifications without giving notice. All information contained in this document is given in good faith and is Sheet size: Drawn date & no: be found on www.protecta.eu provided for guidance only. Any drawings provided are for illustrative purposes only. As Polyseam has no control over Signed and approved: A4 17/12/21 the methods or competence of installation and of prevailing site conditions, no warranties, expressed or implied, is intended to be given as to the actual performance of the product mentioned or referred to herein and no liability Scale: Drawn by: whatsoever will be accepted for any loss, damage or injury arising from the use of the information given.

Client:

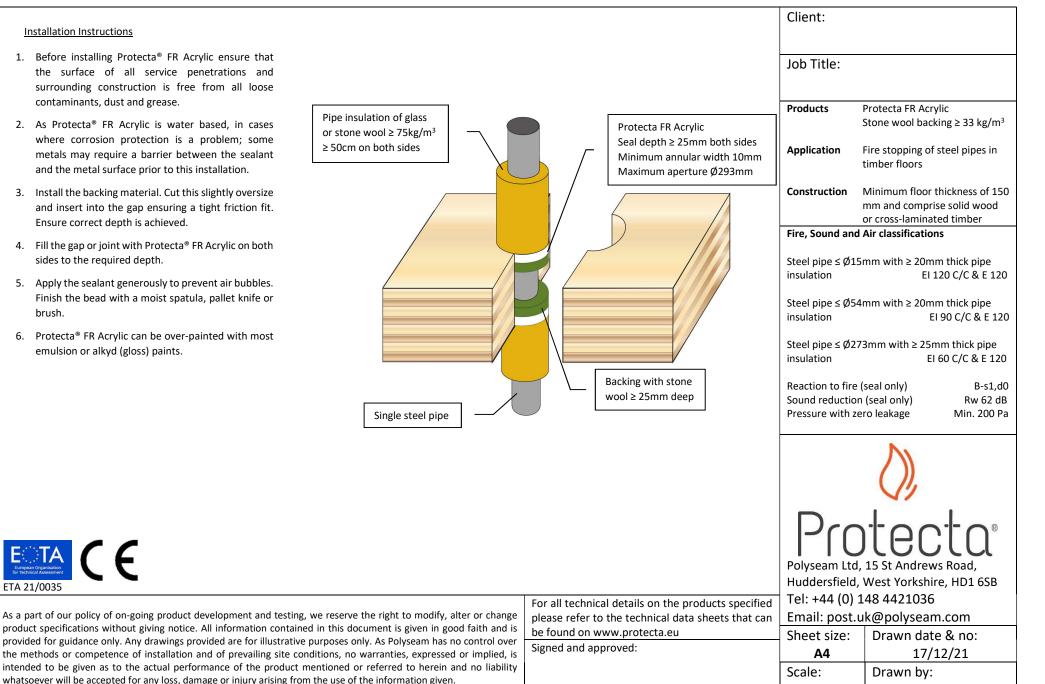
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European Organisation for Technical Assessment

ETA 21/0035

- 1. Before installing Protecta® FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. As Protecta<sup>®</sup> FR Acrylic is water based, in cases where corrosion protection is a problem; some metals may require a barrier between the sealant and the metal surface prior to this installation.
- 3. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 4. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 5. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 6. Protecta<sup>®</sup> FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.

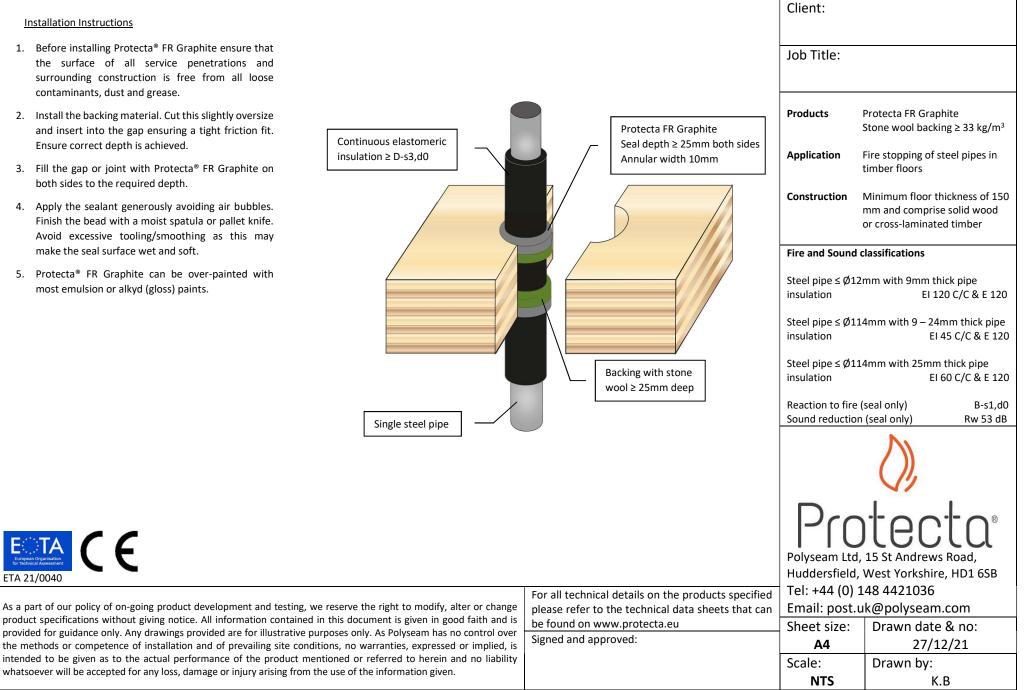


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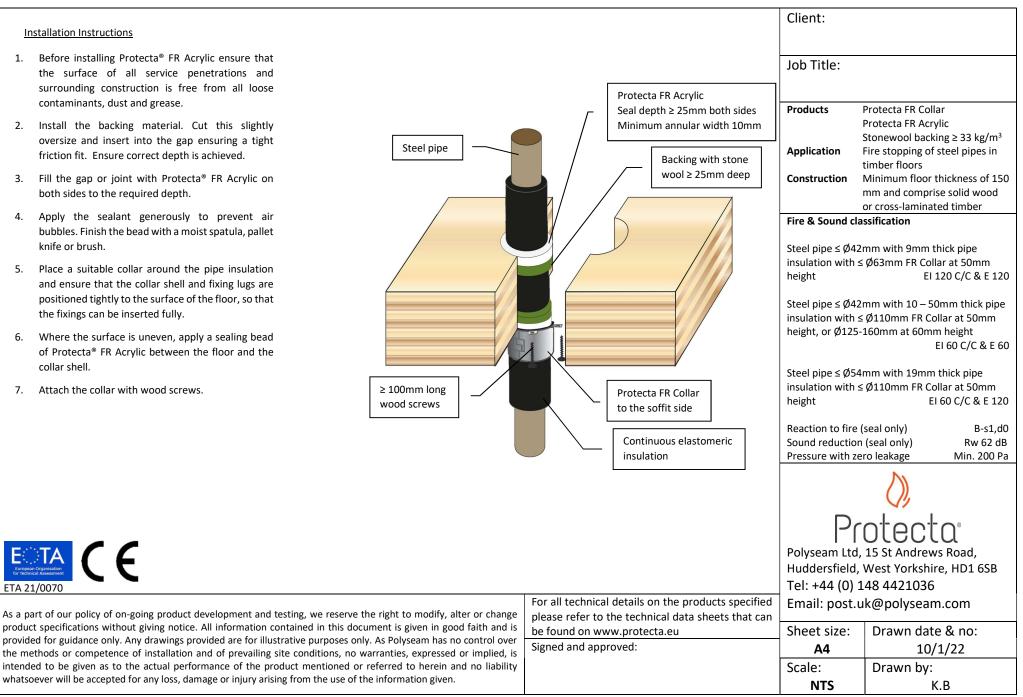
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- 1. Before installing Protecta<sup>®</sup> FR Graphite ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Graphite on both sides to the required depth.
- 4. Apply the sealant generously avoiding air bubbles. Finish the bead with a moist spatula or pallet knife. Avoid excessive tooling/smoothing as this may make the seal surface wet and soft.
- 5. Protecta<sup>®</sup> FR Graphite can be over-painted with most emulsion or alkyd (gloss) paints.



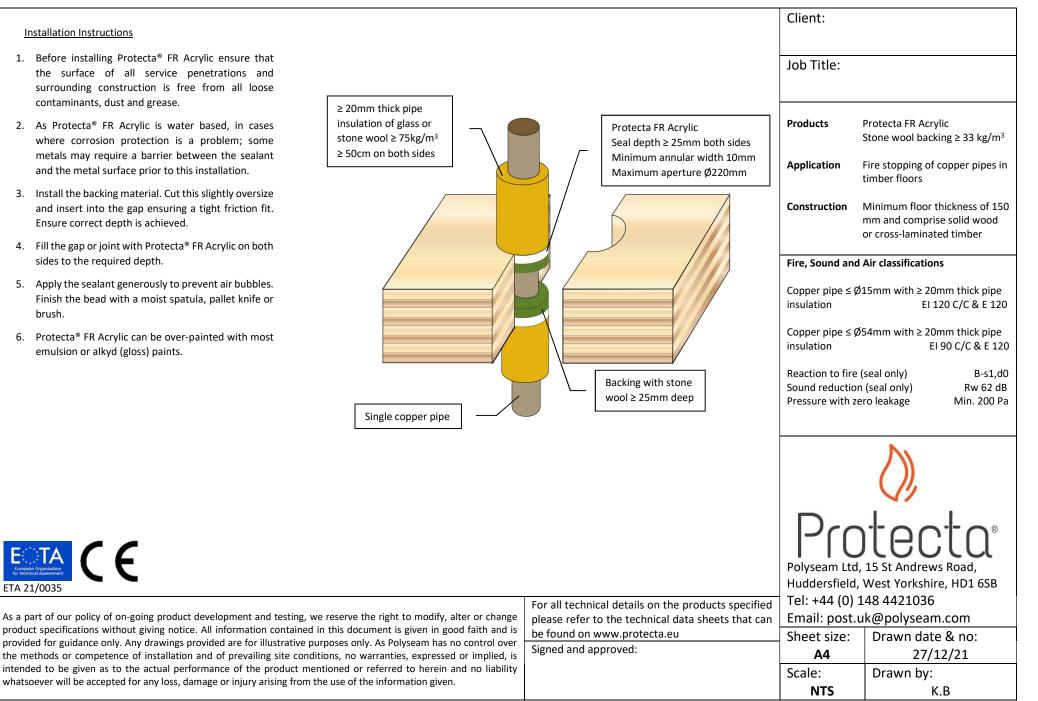
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- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Place a suitable collar around the pipe insulation and ensure that the collar shell and fixing lugs are positioned tightly to the surface of the floor, so that the fixings can be inserted fully.
- 6. Where the surface is uneven, apply a sealing bead of Protecta® FR Acrylic between the floor and the collar shell.
- 7. Attach the collar with wood screws.

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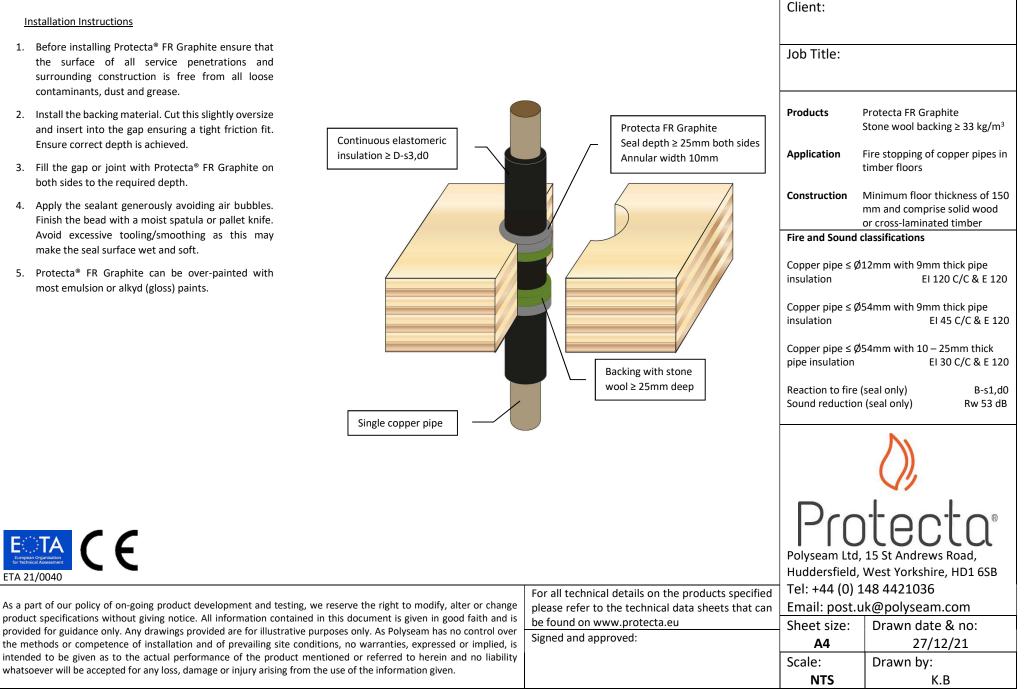
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- 3. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 4. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 5. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 6. Protecta<sup>®</sup> FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.



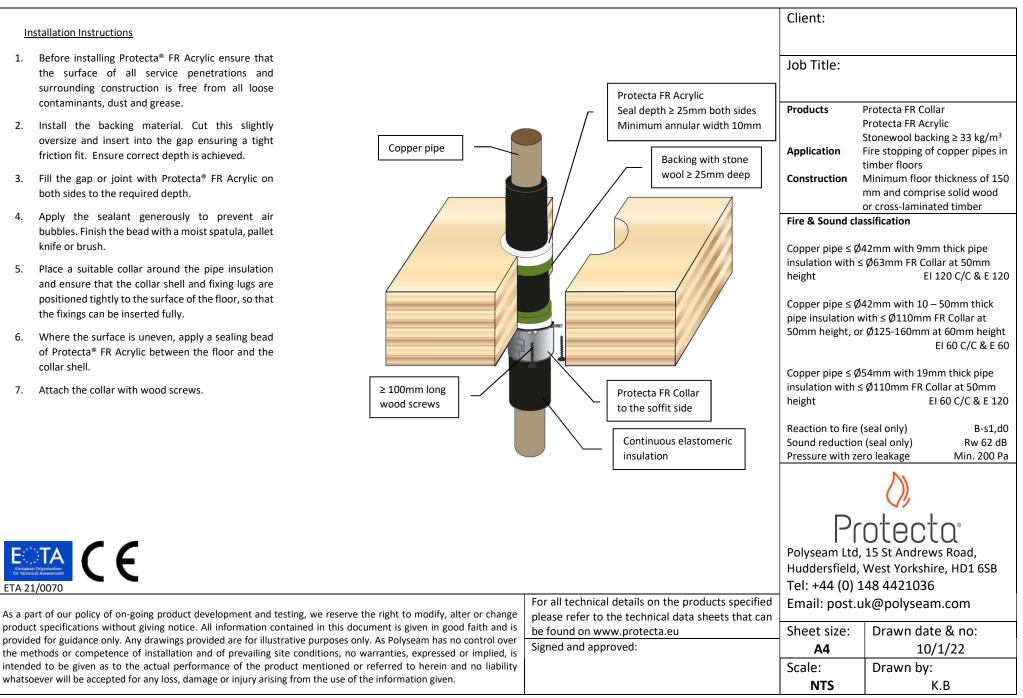
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- 1. Before installing Protecta<sup>®</sup> FR Graphite ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Graphite on both sides to the required depth.
- 4. Apply the sealant generously avoiding air bubbles. Finish the bead with a moist spatula or pallet knife. Avoid excessive tooling/smoothing as this may make the seal surface wet and soft.
- 5. Protecta<sup>®</sup> FR Graphite can be over-painted with most emulsion or alkyd (gloss) paints.



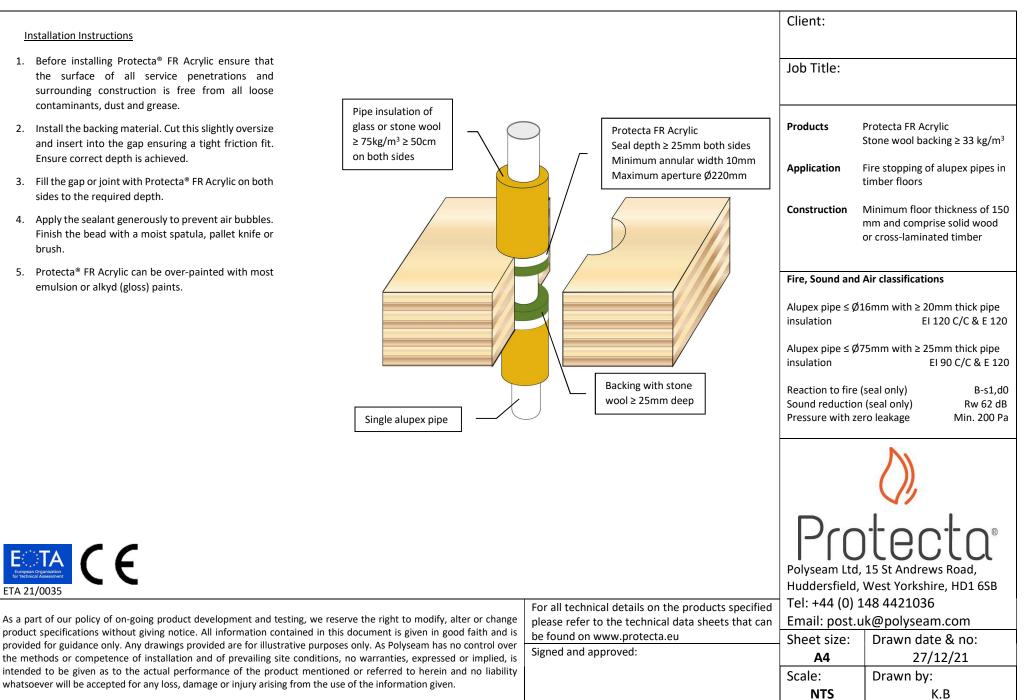
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- 5. Place a suitable collar around the pipe insulation and ensure that the collar shell and fixing lugs are positioned tightly to the surface of the floor, so that the fixings can be inserted fully.
- 6. Where the surface is uneven, apply a sealing bead of Protecta® FR Acrylic between the floor and the collar shell.
- 7. Attach the collar with wood screws.

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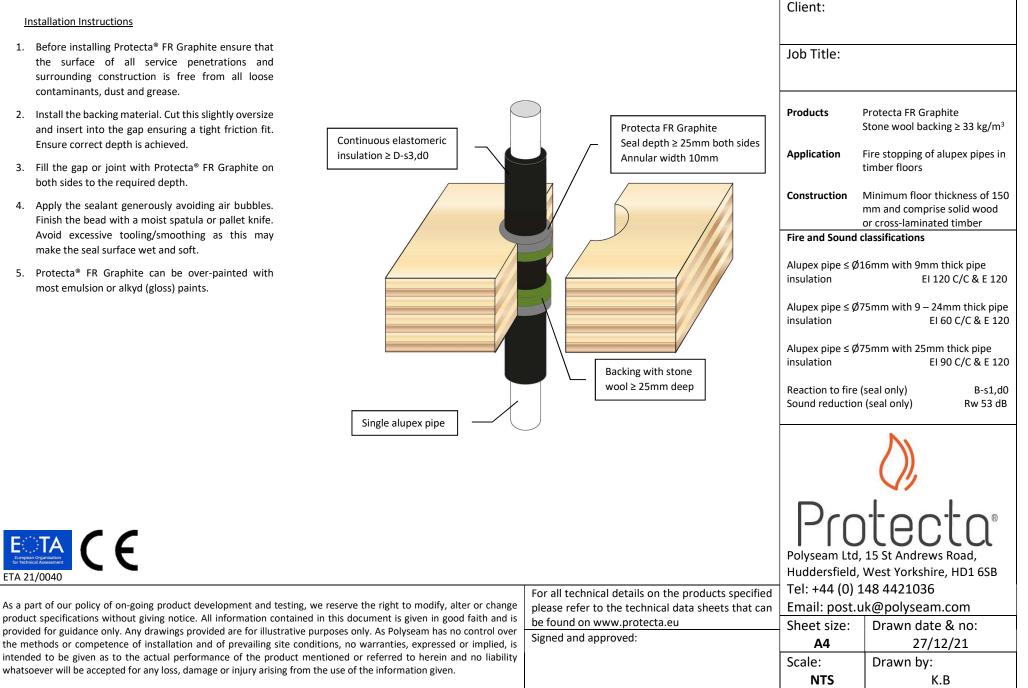
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- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Protecta<sup>®</sup> FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.



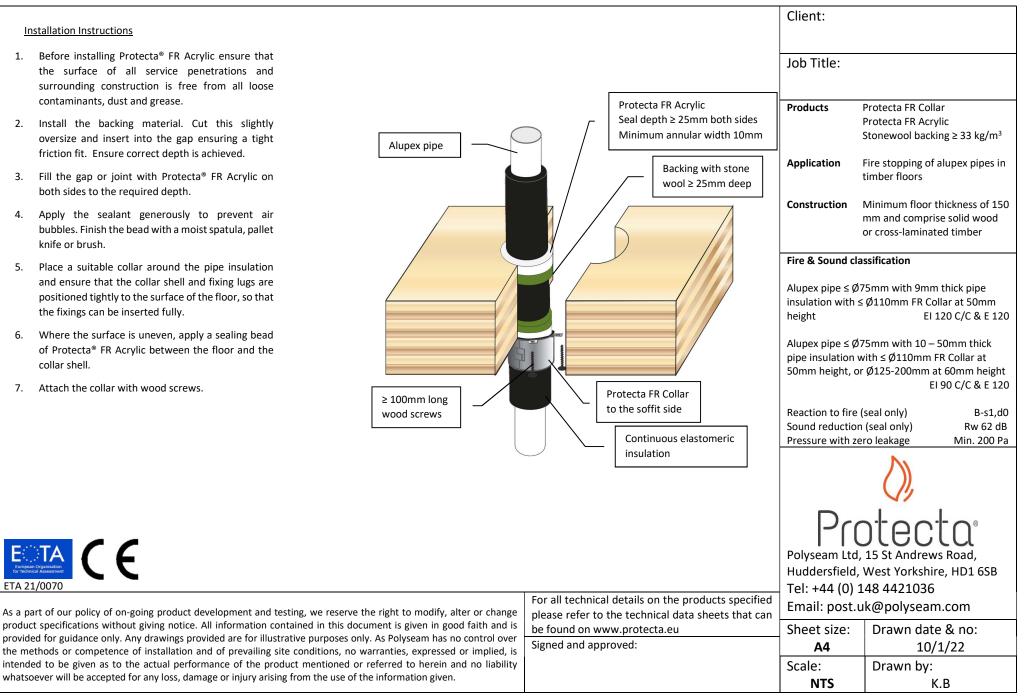
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- 1. Before installing Protecta<sup>®</sup> FR Graphite ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Graphite on both sides to the required depth.
- 4. Apply the sealant generously avoiding air bubbles. Finish the bead with a moist spatula or pallet knife. Avoid excessive tooling/smoothing as this may make the seal surface wet and soft.
- 5. Protecta<sup>®</sup> FR Graphite can be over-painted with most emulsion or alkyd (gloss) paints.



- 1. Before installing Protecta® FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Place a suitable collar around the pipe insulation and ensure that the collar shell and fixing lugs are positioned tightly to the surface of the floor, so that the fixings can be inserted fully.
- 6. Where the surface is uneven, apply a sealing bead of Protecta® FR Acrylic between the floor and the collar shell.
- 7. Attach the collar with wood screws.

European Organisation for Technical Assessment

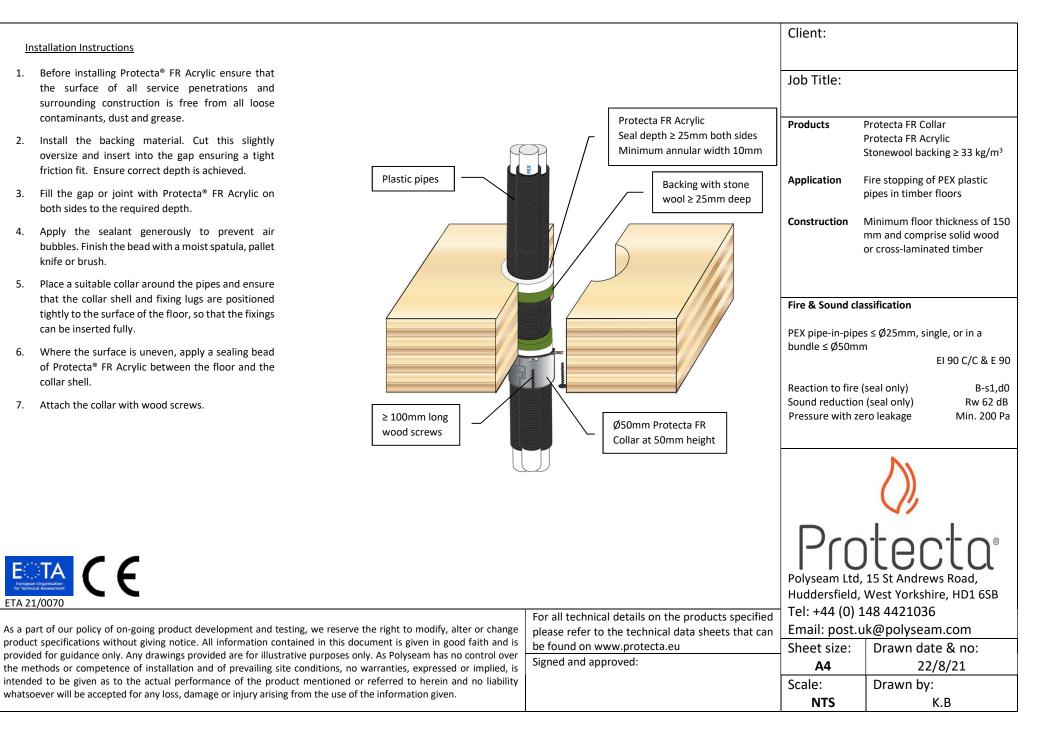


- 1. Before installing Protecta® F the surface of all service surrounding construction is contaminants, dust and grease
- 2. Install the backing material. Cu and insert into the gap ensur Ensure correct depth is achiev
- 3. Fill the gap or joint with Protect sides to the required depth.
- 4. Apply the sealant generously Finish the bead with a moist brush.
- 5. Protecta<sup>®</sup> FR Acrylic can be ov emulsion or alkyd (gloss) paint

		Client:	
Installation Instructions			
<ol> <li>Before installing Protecta<sup>®</sup> FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.</li> </ol>		Job Title:	
			Protecta FR Acrylic
<ol> <li>Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.</li> </ol>	Protecta FR Acrylic → Seal depth ≥ 25mm both sides	Application F t	Stone wool backing $\geq$ 33 kg/m <sup>3</sup> Fire stopping of plastic pipes in Simber floors
3. Fill the gap or joint with Protecta® FR Acrylic on both sides to the required depth.	Annular width 10 - 30mm	r	Minimum floor thickness of 150 nm and comprise solid wood or cross-laminated timber
4. Apply the sealant generously to prevent air bubbles.		Fire, Sound and A	Air classifications
<ul> <li>Apply the sealaht generously to prevent all bubbles.</li> <li>Finish the bead with a moist spatula, pallet knife or brush.</li> </ul>		PVC-U or PVC-C p thickness 1.0-2.4	pipe ≤ Ø32mm with wall mm EI 120 U/C & E 120
5. Protecta® FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.		PE, ABS or SAN+P thickness 2.0-3.0	PVC pipe ≤ Ø32mm with wall mm EI 120 U/C & E 120
		PP pipe ≤ Ø 32mr 1.8-4.4mm	n with wall thickness EI 120 U/C & E 120
	Backing with stone	PEX pipe-in-pipe :	≤ Ø 25mm EI 120 C/C & E 120
Single plastic pipe	wool ≥ 25mm deep	Reaction to fire (s Sound reduction Pressure with zer	(seal only) Rw 62 dB
			$\langle \rangle \rangle$
		Polyseam Ltd,	tecta® 15 St Andrews Road,
for Trictinical Assessment ETA 21/0035		, ,	West Yorkshire, HD1 6SB
	For all technical details on the products specified	Tel: +44 (0) 14	-
As a part of our policy of on-going product development and testing, we reserve the right to modify, alter or change	please refer to the technical data sheets that can		k@polyseam.com
product specifications without giving notice. All information contained in this document is given in good faith and is	be found on www.protecta.eu	Sheet size:	Drawn date & no:
provided for guidance only. Any drawings provided are for illustrative purposes only. As Polyseam has no control over the methods or competence of installation and of prevailing site conditions, no warranties, expressed or implied, is	Signed and approved:	A4	3/1/22
intended to be given as to the actual performance of the product mentioned or referred to herein and no liability		Scale:	Drawn by:
whatsoever will be accepted for any loss, damage or injury arising from the use of the information given.		NTS	K.B
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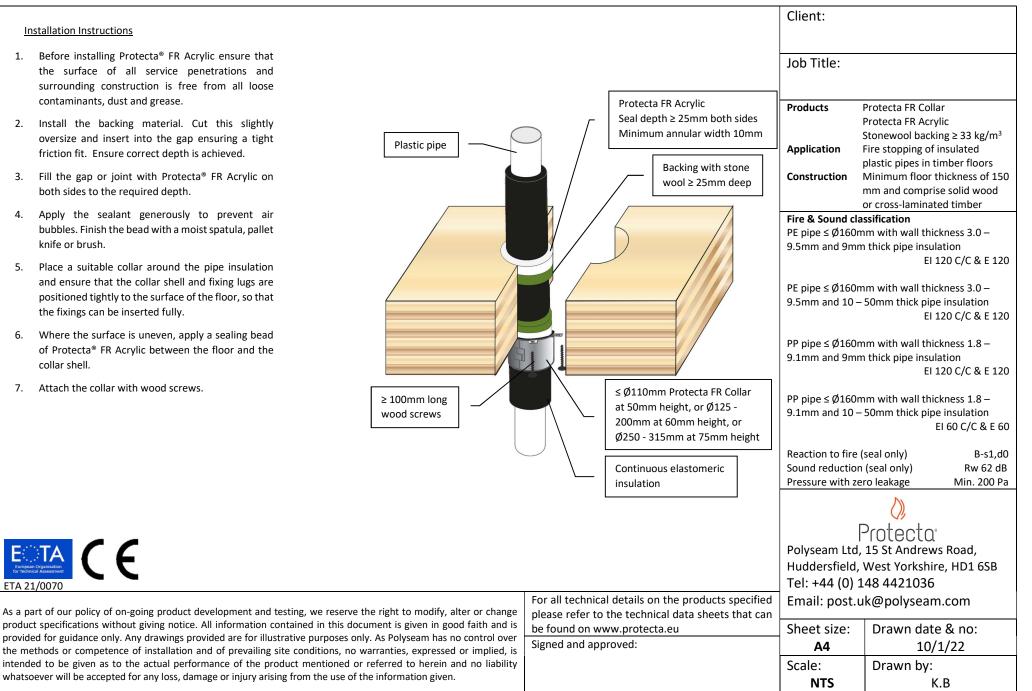
- 1. Before installing Protecta® FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Place a suitable collar around the pipes and ensure that the collar shell and fixing lugs are positioned tightly to the surface of the floor, so that the fixings can be inserted fully.
- Where the surface is uneven, apply a sealing bead 6. of Protecta® FR Acrylic between the floor and the collar shell.
- 7. Attach the collar with wood screws.

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#### Client: Protecta FR Acrylic Installation Instructions Seal depth $\geq$ 25mm both sides Minimum annular width 10mm 1. Before installing Protecta<sup>®</sup> FR Acrylic ensure that the surface of all Job Title: service penetrations and surrounding construction is free from all Plastic pipe loose contaminants, dust and grease. Backing with stone wool $\geq$ 25mm deep Products Protecta FR Collar 2. Install the backing material. Cut this slightly oversize and insert into Protecta FR Acrylic the gap ensuring a tight friction fit. Ensure correct depth is achieved. Stonewool backing $\geq$ 33 kg/m<sup>3</sup> 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth. Application Fire stopping of plastic pipes in timber floors 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush. Minimum floor thickness of 150 Construction mm and comprise solid wood 5. Place a suitable collar around the pipe and ensure that the collar or cross-laminated timber shell and fixing lugs are positioned tightly to the surface of the floor. so that the fixings can be inserted fully. Where the surface is uneven, apply a sealing bead of Protecta® FR 6. Protecta FR Collar ≥ 100mm long Fire & Sound classification Acrylic between the floor and the collar shell. on soffit side wood screws 7. Attach the collar with wood screws. Fire classifications in tables on the left. For full specifications, please refer to the Installation Min. Classification Services Min. Classification Services Instructions. Collar Collar Heiaht Heiaht ≤ Ø50mm PVC-U & PVC-C 30mm EI 60 C/C, EI 60 U/C, EI 60 C/U, EI 60 U/U (E 90) ≤ Ø50mm PP 30mm EI 120 C/C, EI 120 U/C, EI 120 C/U, EI 120 U/U Reaction to fire (seal only) B-s1,d0 ≤ Ø90mm PVC-U & PVC-C 50mm EI 120 C/C, EI 120 U/C, EI 60 C/U, EI 60 U/U ≤ Ø110mm PP 50mm EI 120 C/C, EI 120 U/C, EI 60 C/U, EI 60 U/U Sound reduction (seal only) Rw 62 dB ≤ Ø110mm PVC-U & PVC-C 30mm EI 60 C/C, EI 60 U/C, EI 60 C/U, EI 60 U/U ≤ Ø140mm PP 60mm EI 120 C/C, EI 120 U/C, EI 60 C/U, EI 60 U/U Pressure with zero leakage Min. 200 Pa ≤ Ø110mm PVC-U & PVC-C 60mm EI 120 C/C, EI 120 U/C, EI 60 C/U, EI 60 U/U 50mm EI 120 C/C, EI 90 U/C (E 120), EI 60 C/U ≤ Ø160mm PP ≤ Ø160mm PVC-U & PVC-C 60mm EI 120 C/C, EI 120 U/C, EI 60 C/U, EI 60 U/U ≤ Ø200mm PP 60mm EI 120 C/C ≤ Ø200mm PVC-U & PVC-C 60mm EI 60 C/C (E 120) ≤ Ø250mm PP 75mm EI 60 C/C ≤ Ø315mm PVC-U & PVC-C 75mm EI 60 C/C Ø315x28.6mm PP 75mm EI 60 C/C ≤ Ø400mm PVC-U & PVC-C 100mm EI 60 C/C ≤ Ø400mm PP 100mm EI 30 C/C 30mm EI 60 C/C, EI 60 U/C, EI 60 C/U, EI 60 U/U ≤ Ø55mm PE. ABS & SAN+PVC ≤ Ø50mm PE. ABS & SAN+PVC 50mm EI 120 C/C, EI 120 U/C, EI 60 C/U, EI 60 U/U ≤ Ø110mm PE. ABS & SAN+PVC 30mm EI 60 C/C. EI 60 U/C Proten ≤ Ø110mm PE, ABS & SAN+PVC 50mm EI 120 C/C, EI 120 U/C, EI 60 C/U, EI 60 U/U ≤ Ø160mm PE, ABS & SAN+PVC 60mm EI 120 C/C, EI 120 U/C, EI 60 C/U, EI 60 U/U ≤ Ø200mm PE, ABS & SAN+PVC 60mm EI 120 C/C ≤ Ø250mm PE, ABS & SAN+PVC 75mm EI 120 C/C Polyseam Ltd, 15 St Andrews Road, Ø315x18.7mm PE, ABS & SAN+PVC 75mm EI 120 C/C Ø400x36.3mm PE, ABS & SAN+PVC100mm EI 90 C/C Huddersfield, West Yorkshire, HD1 6SB ETA 21/0070 Tel: +44 (0) 148 4421036 For all technical details on the products specified As a part of our policy of on-going product development and testing, we reserve the right to modify, alter or change Email: post.uk@polyseam.com please refer to the technical data sheets that can product specifications without giving notice. All information contained in this document is given in good faith and is be found on www.protecta.eu Drawn date & no: Sheet size: provided for guidance only. Any drawings provided are for illustrative purposes only. As Polyseam has no control over Signed and approved: A4 10/1/22 the methods or competence of installation and of prevailing site conditions, no warranties, expressed or implied, is intended to be given as to the actual performance of the product mentioned or referred to herein and no liability Scale: Drawn by: whatsoever will be accepted for any loss, damage or injury arising from the use of the information given. NTS K.B

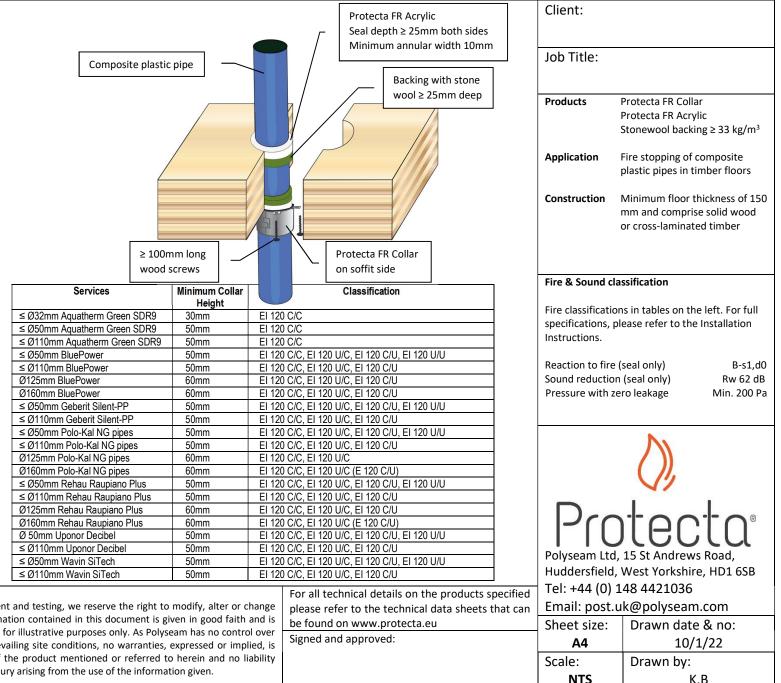
- 1. Before installing Protecta® FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Place a suitable collar around the pipe insulation and ensure that the collar shell and fixing lugs are positioned tightly to the surface of the floor, so that the fixings can be inserted fully.
- 6. Where the surface is uneven, apply a sealing bead of Protecta® FR Acrylic between the floor and the collar shell.
- 7. Attach the collar with wood screws.



- 1. Before installing Protecta® FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Place a suitable collar around the pipe and ensure that the collar shell and fixing lugs are positioned tightly to the surface of the floor, so that the fixings can be inserted fully.
- Where the surface is uneven, apply a sealing 6. bead of Protecta<sup>®</sup> FR Acrylic between the floor and the collar shell.
- 7. Attach the collar with wood screws.

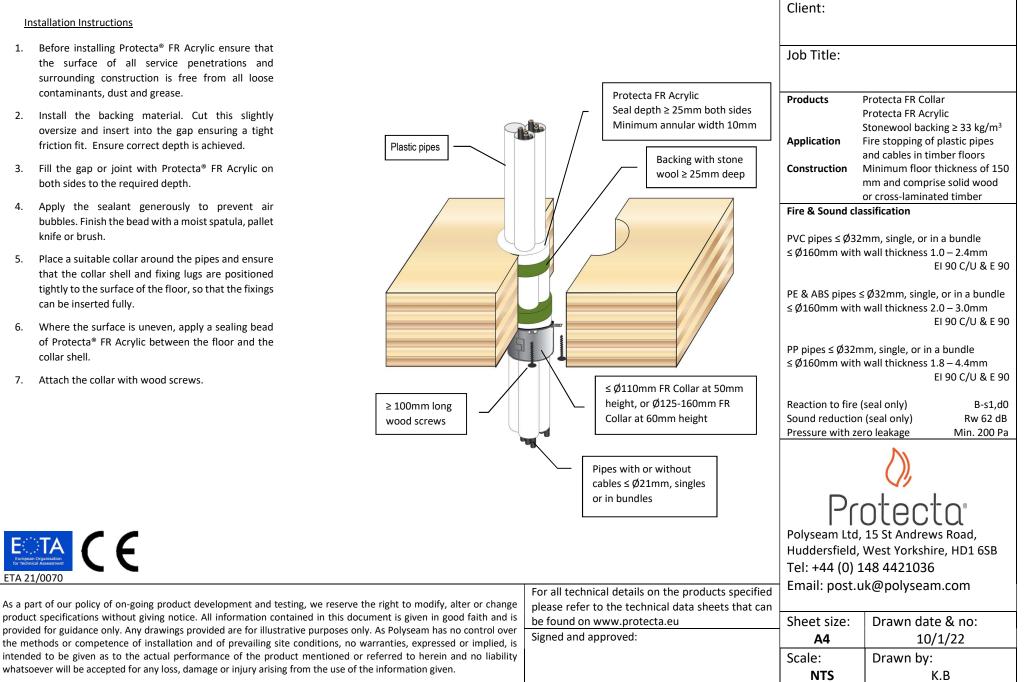


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- 1. Before installing Protecta® FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Place a suitable collar around the pipes and ensure that the collar shell and fixing lugs are positioned tightly to the surface of the floor, so that the fixings can be inserted fully.
- 6. Where the surface is uneven, apply a sealing bead of Protecta® FR Acrylic between the floor and the collar shell.
- 7. Attach the collar with wood screws.

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Installation Instructions		Client:	
<ol> <li>Before installing Protecta<sup>®</sup> FR Damper ensure that the surface of surrounding construction is free from all loose contaminants, dust and grease.</li> </ol>		Job Title:	
<ul> <li>2. Install the backing material and lock the Damper in position. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved and that the centre point of the Damper is located mid-depth in the floor.</li> <li>3. Fill the gap or joint with Protecta* FR Acrylic on both sides to the required depth.</li> <li>4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.</li> <li>5. Connect the ventilation duct(s) to the damper.</li> <li>6. Insulate the duct towards the fire seal on the top side with stone wool mat.</li> <li>7. Protecta* FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.</li> </ul>	Protecta FR Acrylic Seal depth ≥ 25mm both sides Minimum annular width 10mm Maximum annular width 30mm	Application Construction Fire and Sound of Ventilation duct stone wool mat Ventilation duct stone wool mat Sound & Air flow External pressur Reaction to fire	≤ Ø400mm with ≥ 150mm EI 90 & E 90 ≤ Ø1000mm with ≥ 500mm EI 90 & E 90 v See technical data sheet te with zero leakage Min. 200 Pa B-s1,d0
UL-EU-01028-CPR		Polyseam Ltd, Huddersfield,	15 St Andrews Road, West Yorkshire, HD1 6SB
As a part of our policy of on-going product development and testing, we reserve the right to modify, alter or change product specifications without giving notice. All information contained in this document is given in good faith and is be found on the provided for guidance only. Any drawings provided are for illustrative purposes only. As Polysoam has no control over	nical details on the products specified or to the technical data sheets that can n www.protecta.eu approved:		L48 4421036 uk@polyseam.com Drawn date & no: 10/1/22 Drawn by: K.B

## Appendix II

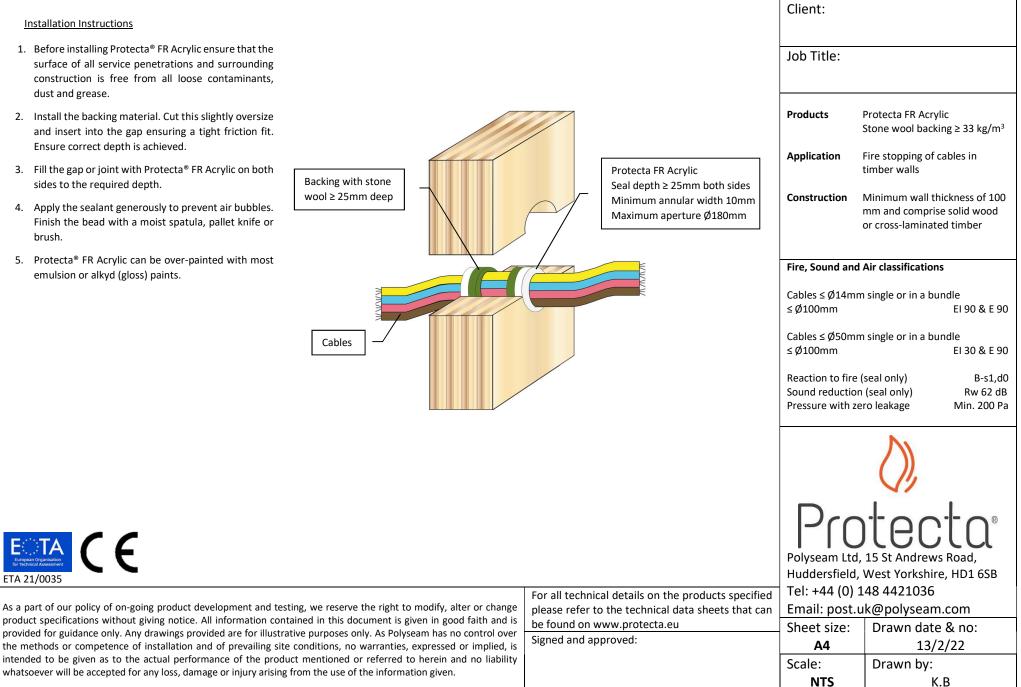
## Blank seals & service penetration solutions in walls

-

Installation Instructions	Client:	
<ol> <li>Before installing Protecta<sup>®</sup> FR Acrylic ensure that the surface of surrounding construction is free from all loose contaminants, dust and grease.</li> </ol>	Job Title:	
<ol> <li>Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.</li> </ol>		Protecta FR Acrylic Stone wool backing ≥ 33 kg/m³
3. Fill the gap or joint with Protecta® FR Acrylic on both sides to the required depth.		Fire stopping of blank seals in timber walls
<ul> <li>Apply the sealant generously to prevent air bubbles.</li> <li>Finish the bead with a moist spatula, pallet knife or brush.</li> </ul>		Minimum wall thickness of 100 mm and comprise solid wood or cross-laminated timber
5. Protecta® FR Acrylic can be over-painted with most		
emulsion or alkyd (gloss) paints. Backing with stone	Fire, Sound and	Air classifications
wool ≥ 25mm deep	Blank seal ≤ Ø18	30mm El 120 & E 120
	Reaction to fire	B-s1,d0
	Sound reduction	Rw 62 dB
	Pressure with ze	ero leakage Min. 200 Pa
		$\langle \rangle \rangle$
		15 St Andrews Road,
ETA 21/0035	Tal. 14 (0) 1	West Yorkshire, HD1 6SB
As a part of our policy of on-going product development and testing, we reserve the right to modify, alter or change please refer to the technical data sheets that car		uk@polyseam.com
product specifications without giving notice. All information contained in this document is given in good faith and is provided for guidance only. Any drawings provided are for illustrative purposes only. As Polyseam has no control over	Sheet size:	Drawn date & no:
the methods or competence of installation and of prevailing site conditions, no warranties, expressed or implied, is intended to be given as to the actual performance of the product mentioned or referred to herein and no liability	A4	13/2/22
whatsoever will be accepted for any loss, damage or injury arising from the use of the information given.	Scale: NTS	Drawn by: K.B

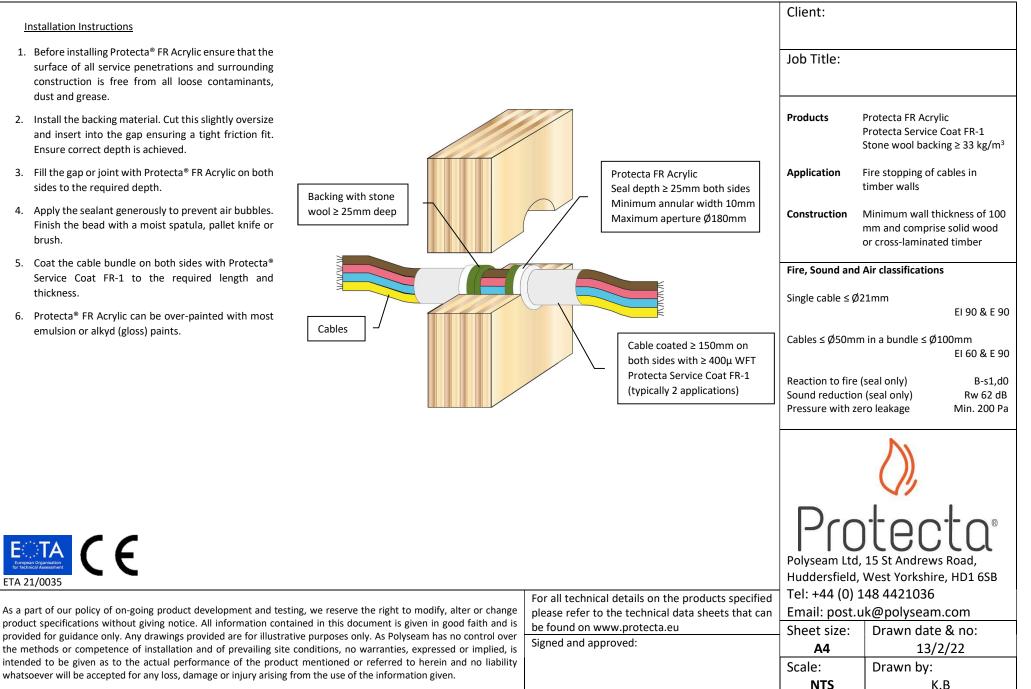
European Organisation for technical Assessment

- 1. Before installing Protecta<sup>®</sup> FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Protecta<sup>®</sup> FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.

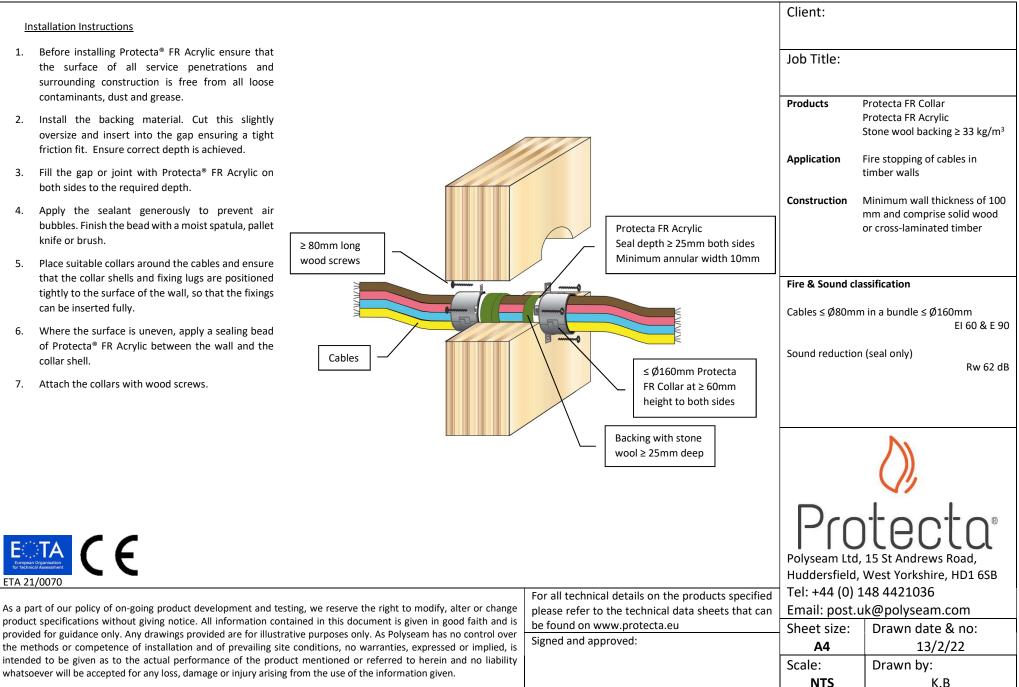


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- 1. Before installing Protecta<sup>®</sup> FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Coat the cable bundle on both sides with Protecta® Service Coat FR-1 to the required length and thickness.
- 6. Protecta<sup>®</sup> FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.



- 1. Before installing Protecta® FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Place suitable collars around the cables and ensure that the collar shells and fixing lugs are positioned tightly to the surface of the wall, so that the fixings can be inserted fully.
- 6. Where the surface is uneven, apply a sealing bead of Protecta® FR Acrylic between the wall and the collar shell.
- 7. Attach the collars with wood screws.



- 1. Before installing Protecta® FR Service Transit ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material and lock the Service Transit in position. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved and that the centre point of the transit is located mid-depth in the floor.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Before cables and/or plastic pipes are inserted through the Service Transit, remove the fibre plug from the middle of the Service Transit. After the insertion of services is completed, ensure that the fibre plug is refitted and positioned correctly around the services in the middle of the Service Transit. leaving no openings so a cold smoke barrier is achieved.
- 6. Make sure labels with retrofit instructions are placed near the Service Transit on both sides after installation, so future service installations are completed correctly by reinstating the fibre plug.
- 7. Protecta<sup>®</sup> FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.

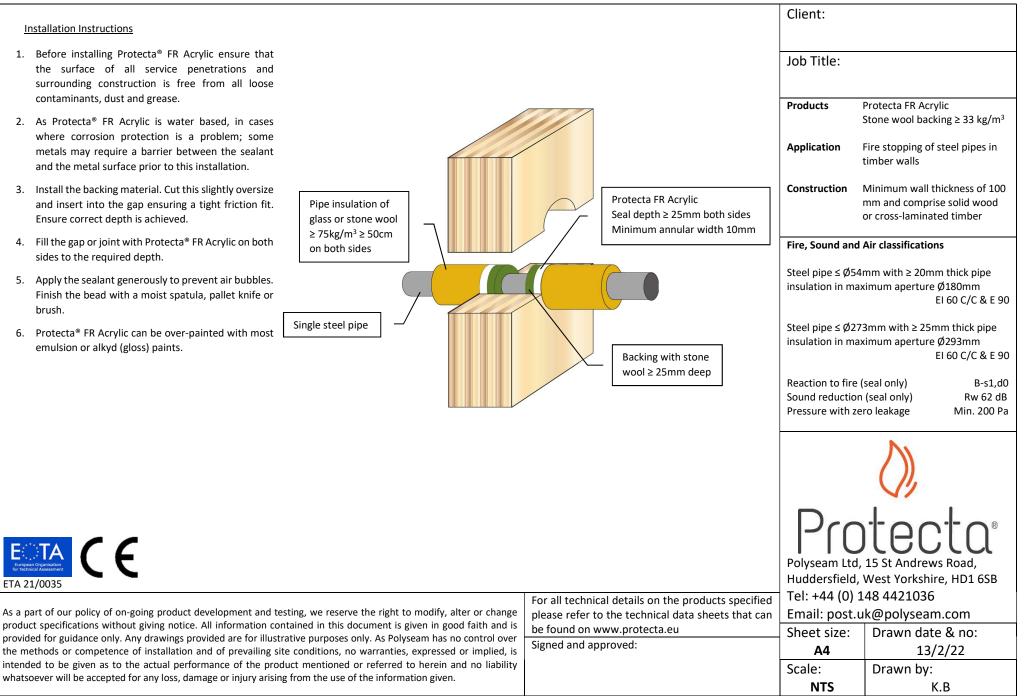


Job Title: Products Protecta FR Acrylic Protecta FR Service Transit Stone wool backing  $\geq$  33 kg/m<sup>3</sup> Application Fire stopping of cables and plastic pipes in timber walls Protecta FR Acrylic Minimum wall thickness of 100 onstruction Seal depth  $\geq$  25mm both sides Protecta FR Service Transit mm and comprise solid wood Minimum annular width 10mm Diameter ≤ 110mm or cross-laminated timber Maximum aperture Ø180mm Length ≥ 250mm **Fire and Sound classifications** Empty, or with cables  $\leq \emptyset 21$ mm in bundle Cables and/or EI 90 & E 90 ≤Ø100mm plastic pipes, single or in bundles Cables  $\leq 080$  mm in bundle  $\leq 0100$  mm EI 60 & E 90 Backing with stone wool  $\geq 25$ mm deep Plastic pipes  $\leq Ø32$ mm in bundle; empty or with Sound reduction Rw 42 dB Protecta<sup>®</sup> Polyseam Ltd, 15 St Andrews Road, Huddersfield, West Yorkshire, HD1 6SB Tel: +44 (0) 148 4421036 For all technical details on the products specified As a part of our policy of on-going product development and testing, we reserve the right to modify, alter or change Email: post.uk@polyseam.com please refer to the technical data sheets that can product specifications without giving notice. All information contained in this document is given in good faith and is be found on www.protecta.eu Drawn date & no: Sheet size: provided for guidance only. Any drawings provided are for illustrative purposes only. As Polyseam has no control over Signed and approved: Α4 13/2/22 the methods or competence of installation and of prevailing site conditions, no warranties, expressed or implied, is intended to be given as to the actual performance of the product mentioned or referred to herein and no liability Scale: Drawn by: whatsoever will be accepted for any loss, damage or injury arising from the use of the information given. NTS K.B

Client:

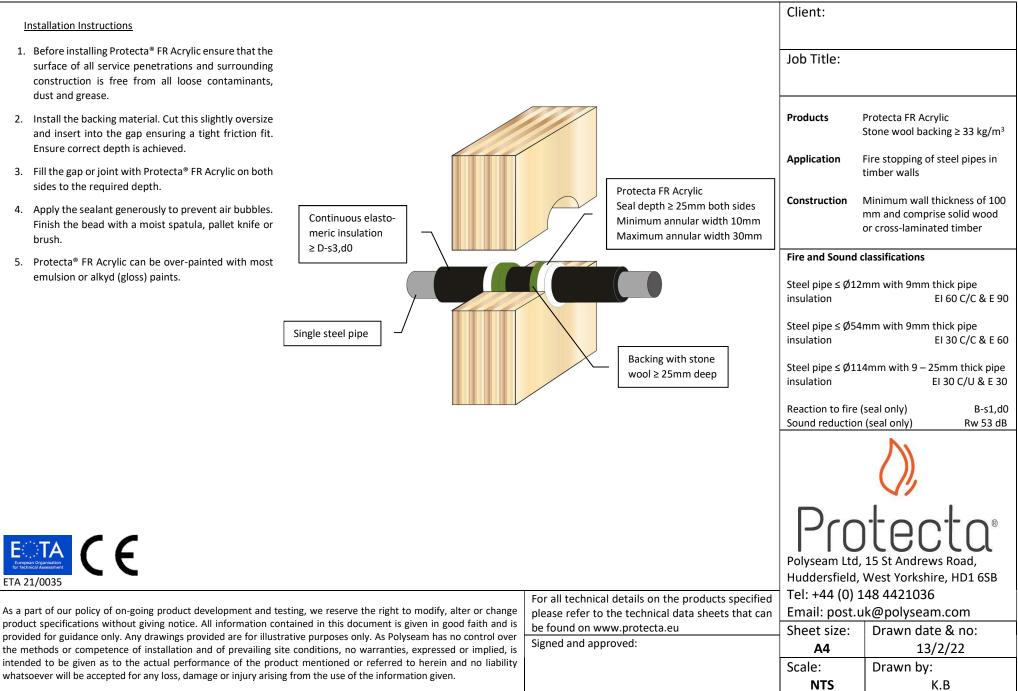
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- 1. Before installing Protecta® FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. As Protecta<sup>®</sup> FR Acrylic is water based, in cases where corrosion protection is a problem; some metals may require a barrier between the sealant and the metal surface prior to this installation.
- 3. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 4. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 5. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 6. Protecta<sup>®</sup> FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.



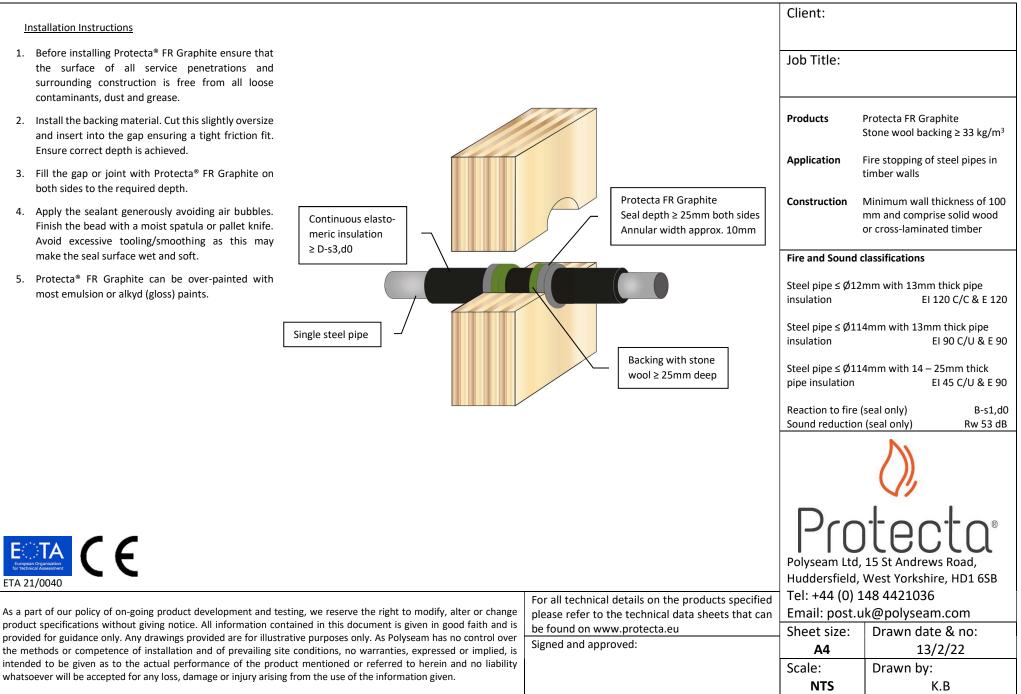
European Organisation for Technical Assessment

- 1. Before installing Protecta<sup>®</sup> FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Protecta<sup>®</sup> FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.



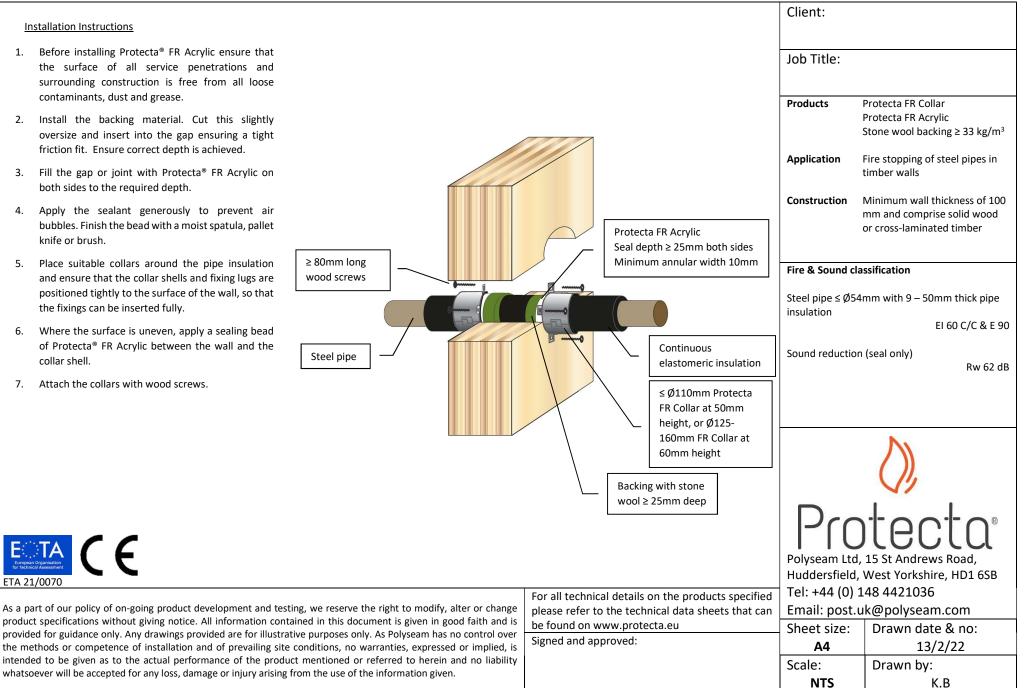
European Organisation for technical Assessment

- 1. Before installing Protecta<sup>®</sup> FR Graphite ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Graphite on both sides to the required depth.
- 4. Apply the sealant generously avoiding air bubbles. Finish the bead with a moist spatula or pallet knife. Avoid excessive tooling/smoothing as this may make the seal surface wet and soft.
- 5. Protecta<sup>®</sup> FR Graphite can be over-painted with most emulsion or alkyd (gloss) paints.



- 1. Before installing Protecta® FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Place suitable collars around the pipe insulation and ensure that the collar shells and fixing lugs are positioned tightly to the surface of the wall, so that the fixings can be inserted fully.
- 6. Where the surface is uneven, apply a sealing bead of Protecta® FR Acrylic between the wall and the collar shell.
- 7. Attach the collars with wood screws.

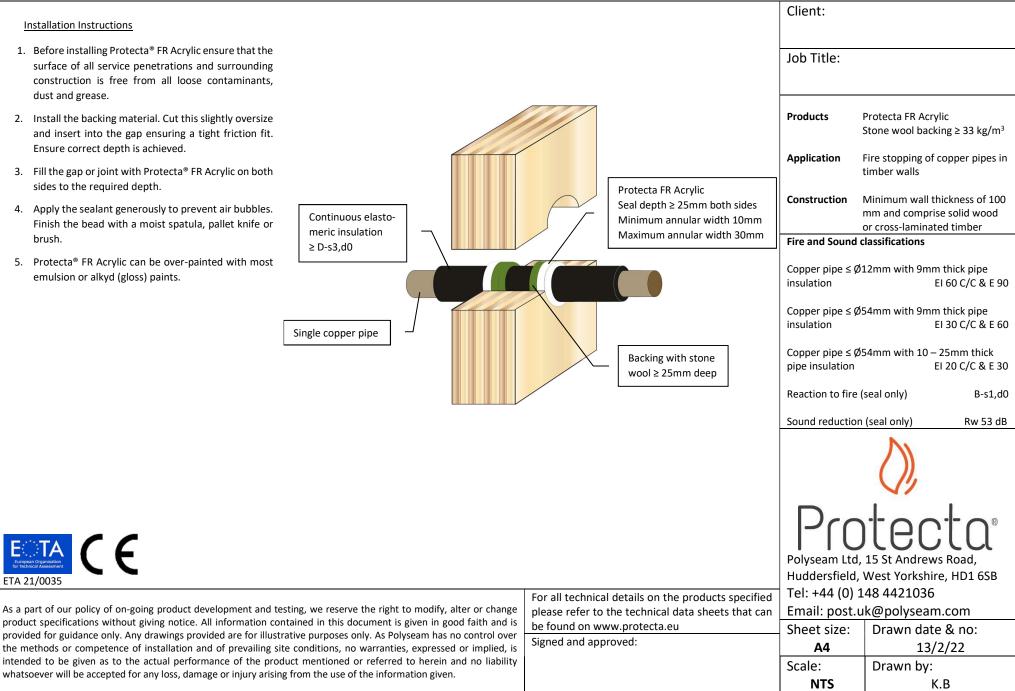
European Organisation for technical Assessment



Installation Instructions	Client:	
<ol> <li>Before installing Protecta<sup>®</sup> FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.</li> </ol>	Job Title:	
<ul> <li>and the metal surface phor to this installation.</li> <li>Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.</li> <li>Fill the gap or joint with Protecta® FR Acrylic on both sides to the required depth.</li> </ul>	Application Construction	Protecta FR Acrylic Stone wool backing ≥ 33 kg/m <sup>3</sup> Fire stopping of copper pipes in timber walls Minimum wall thickness of 100 mm and comprise solid wood or cross-laminated timber Air classifications
<ul> <li>5. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.</li> <li>6. Protecta® FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.</li> </ul>	Copper pipe $\leq \emptyset$ ! Reaction to fire ( Sound reduction Pressure with ze	54mm EI 60 C/C & E 90 seal only) B-s1,d0 (seal only) Rw 62 dB
	Polyseam Ltd, Huddersfield,	bitecta 15 St Andrews Road, West Yorkshire, HD1 6SB
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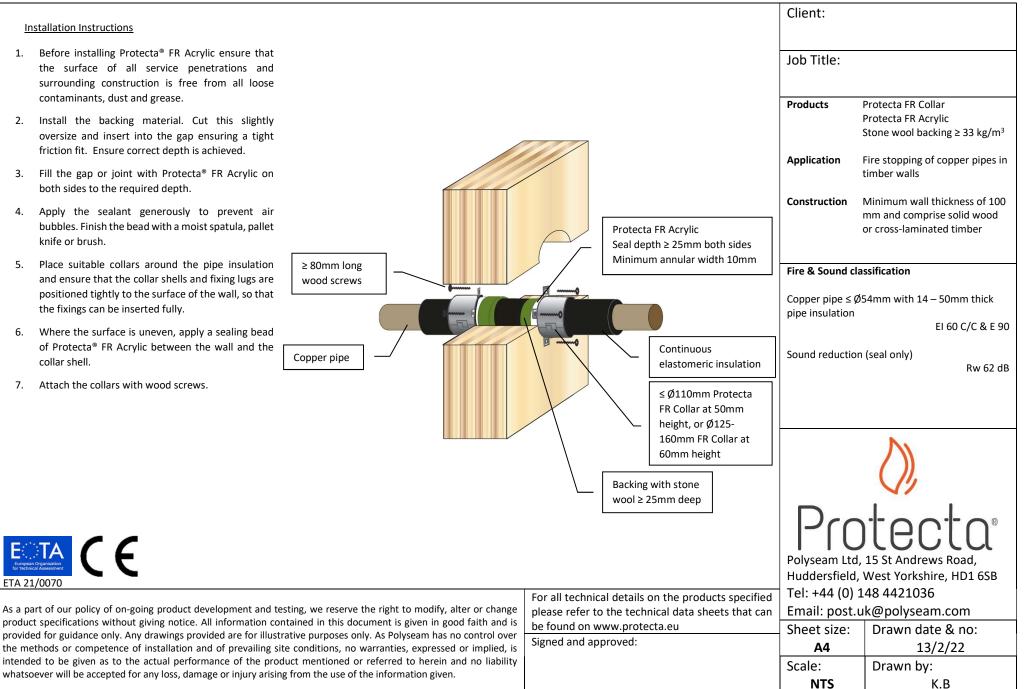
- 1. Before installing Protecta<sup>®</sup> FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Protecta<sup>®</sup> FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.



- 1. Before installing Protecta<sup>®</sup> FR the surface of all service surrounding construction is contaminants, dust and grease
- 2. Install the backing material. Cut and insert into the gap ensuring Ensure correct depth is achieve
- 3. Fill the gap or joint with Prote both sides to the required dept
- 4. Apply the sealant generously Finish the bead with a moist sp Avoid excessive tooling/smo make the seal surface wet and
- 5. Protecta<sup>®</sup> FR Graphite can be most emulsion or alkyd (gloss)

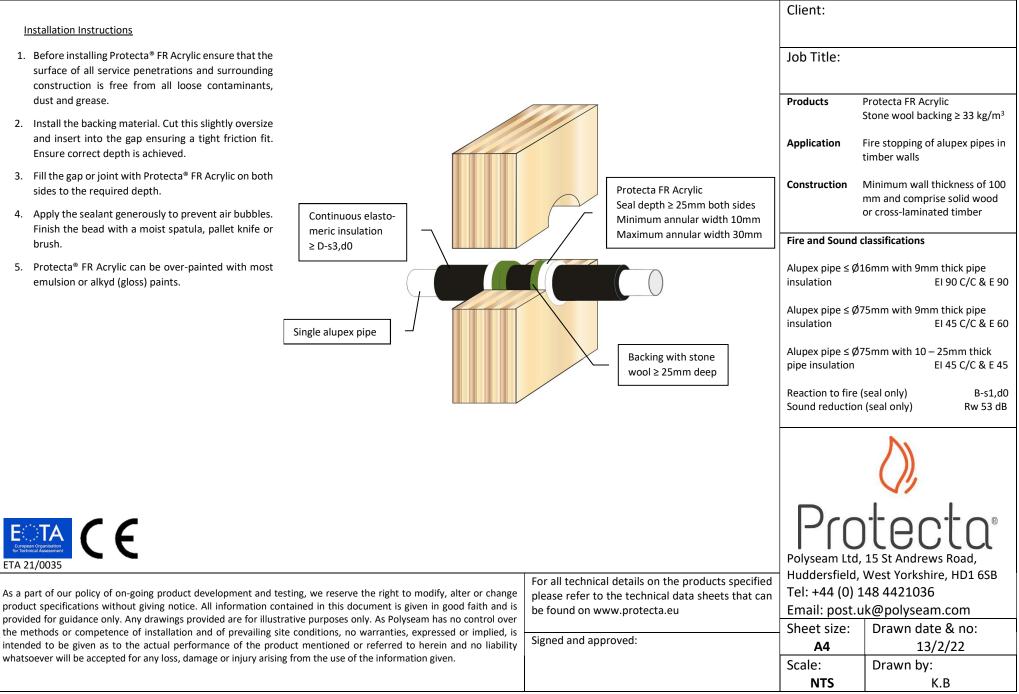
Installation Instructions	Client:	
<ol> <li>Before installing Protecta<sup>®</sup> FR Graphite ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.</li> </ol>	Job Title:	
<ol> <li>Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.</li> </ol>	Products         Protecta FR Graphite           Stone wool backing ≥ 33 kg/m³	
3. Fill the gap or joint with Protecta® FR Graphite on both sides to the required depth.	Application Fire stopping of copper pipes in timber walls	
<ul> <li>Apply the sealant generously avoiding air bubbles. Finish the bead with a moist spatula or pallet knife. Avoid excessive tooling/smoothing as this may make the seal surface wet and soft.</li> <li>Continuous elasto- meric insulation ≥ D-s3,d0</li> <li>Continuous elasto- meric insulation</li> <li>D-s3,d0</li> </ul>	Construction         Minimum wall thickness of 100 mm and comprise solid wood or cross-laminated timber           Fire and Sound classifications	
<ul> <li>5. Protecta® FR Graphite can be over-painted with most emulsion or alkyd (gloss) paints.</li> </ul>	Copper pipe $\leq Ø12$ mm with 13mm thick pipeinsulationEI 120 C/C & E 120Copper pipe $\leq Ø54$ mm with 13mm thick pipe	
Single copper pipe Backing with stone wool ≥ 25mm deep	Copper pipe $\leq 0.54$ mm with 13 mm thick pipeinsulationEI 90 C/C & E 120Copper pipe $\leq 0.54$ mm with 14 – 25 mm thickpipe insulationEI 30 C/C & E 120	
	Reaction to fire (seal only) B-s1,d0	
	Sound reduction (seal only) Rw 53 dB	
ETA 21/0040	Polyseam Ltd, 15 St Andrews Road, Huddersfield, West Yorkshire, HD1 6SB	
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intended to be given as to the actual performance of the product mentioned or referred to herein and no liability whatsoever will be accepted for any loss, damage or injury arising from the use of the information given.	Scale:Drawn by:NTSK.B	

- 1. Before installing Protecta® FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Place suitable collars around the pipe insulation and ensure that the collar shells and fixing lugs are positioned tightly to the surface of the wall, so that the fixings can be inserted fully.
- 6. Where the surface is uneven, apply a sealing bead of Protecta<sup>®</sup> FR Acrylic between the wall and the collar shell.
- 7. Attach the collars with wood screws.



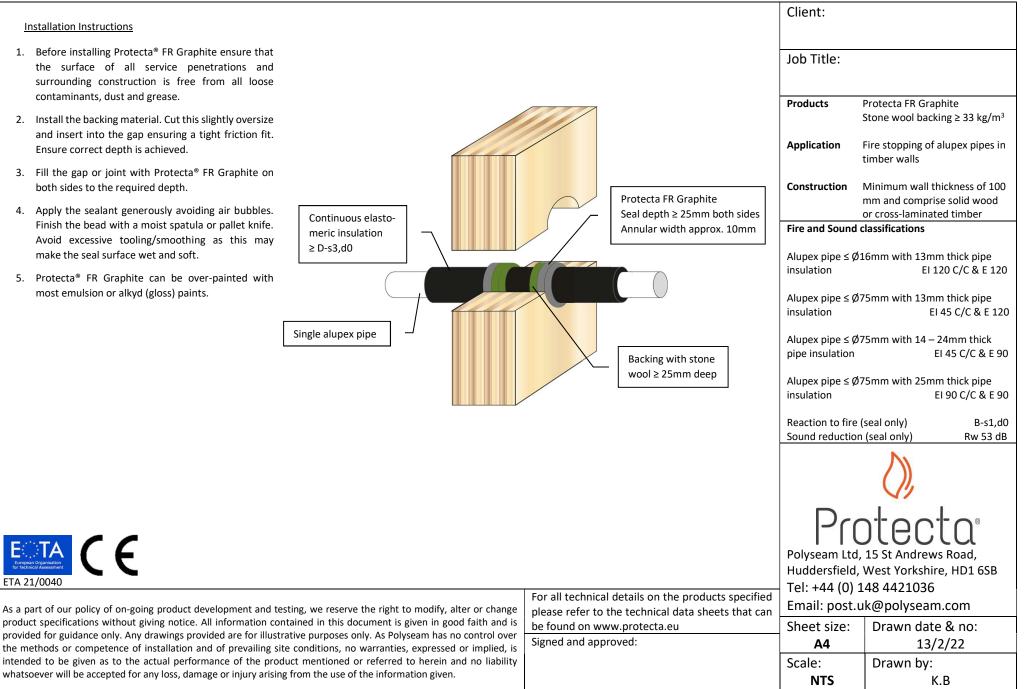
Installation Instructions	Client:	
<ol> <li>Before installing Protecta<sup>®</sup> FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.</li> </ol>	Job Title:	
<ol> <li>Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.</li> </ol>		Protecta FR Acrylic Stone wool backing $\ge$ 33 kg/m <sup>3</sup>
3. Fill the gap or joint with Protecta® FR Acrylic on both sides to the required depth.		Fire stopping of alupex pipes in timber walls
sides to the required depth. 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush. Pipe insulation of glass or stone wool ≥ 75kg/m <sup>3</sup> ≥ 50cm on both sides		Minimum wall thickness of 100 mm and comprise solid wood or cross-laminated timber
5. Protecta® FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.	Fire, Sound and	Air classifications
	Alupex pipe $\leq \emptyset$ insulation	75mm with ≥ 25mm thick pipe EI 90 C/C & E 90
Single alupex pipe	Reaction to fire	(seal only) B-s1,d0
Backing with stone wool ≥ 25mm deep	Sound reduction	n (seal only) Rw 62 dB
	Pressure with ze	ero leakage Min. 200 Pa
		$\langle \rangle \rangle$
EXAMPLE C E	r oryseann Lea,	, 15 St Andrews Road, West Yorkshire, HD1 6SB
For all technical details on the products specified	Tel: +44 (0) 148 4421036	
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provided for guidance only. Any drawings provided are for illustrative purposes only. As Polyseam has no control over the methods or competence of installation and of prevailing site conditions, no warranties, expressed or implied, is	Sheet size: A4	Drawn date & no: 13/2/22
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whatsoever will be accepted for any loss, damage or injury arising from the use of the information given.	NTS	K.B

- 1. Before installing Protecta<sup>®</sup> FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta® FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
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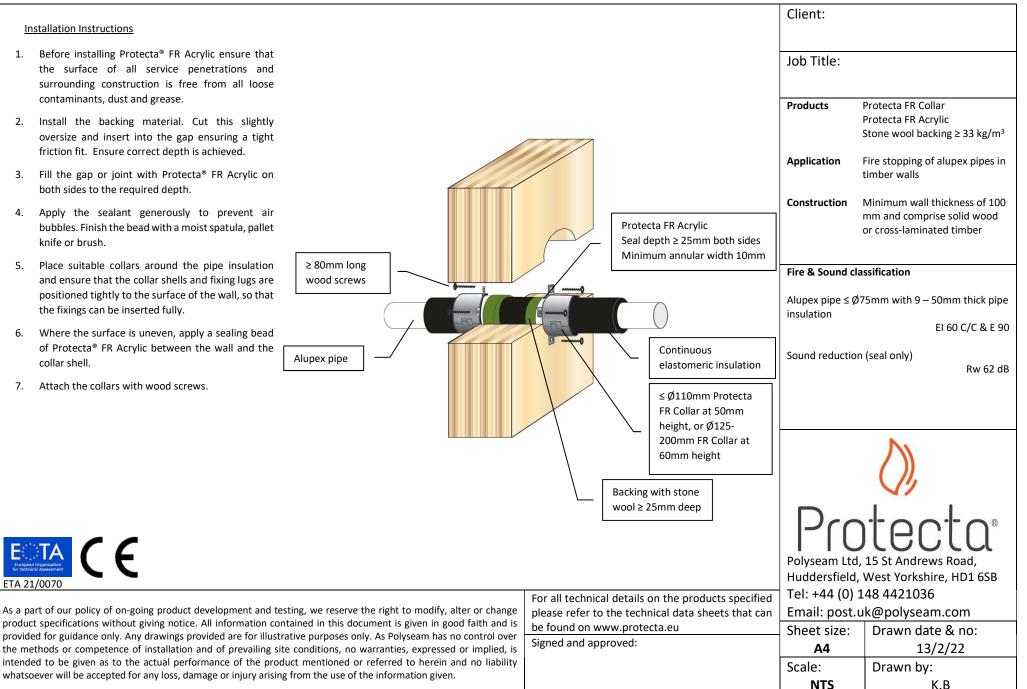


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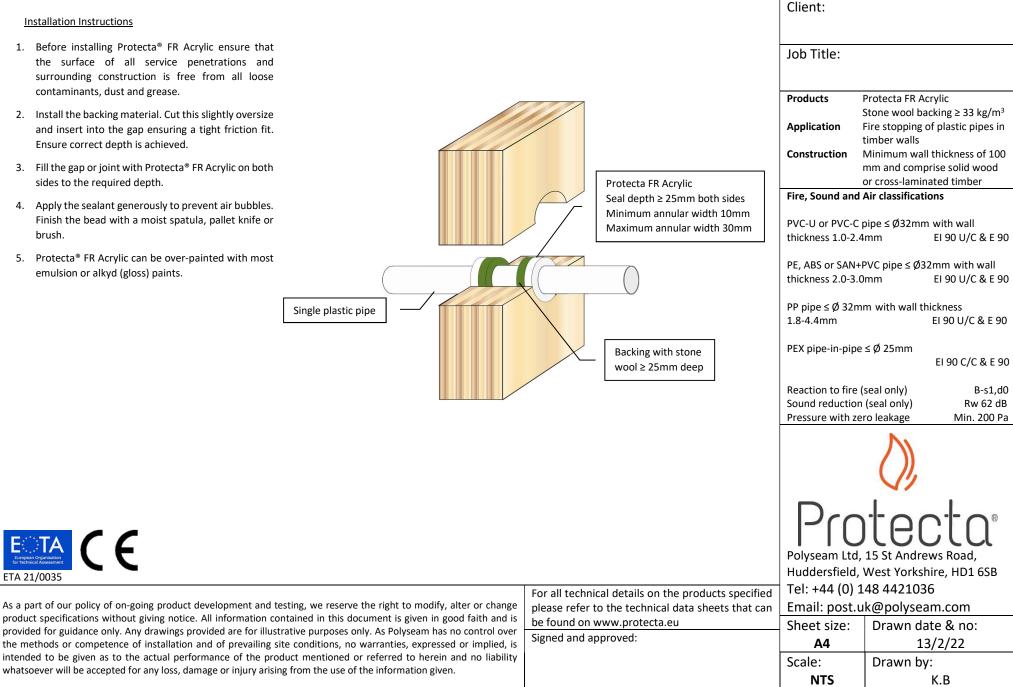
- 1. Before installing Protecta<sup>®</sup> FR Graphite ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Graphite on both sides to the required depth.
- 4. Apply the sealant generously avoiding air bubbles. Finish the bead with a moist spatula or pallet knife. Avoid excessive tooling/smoothing as this may make the seal surface wet and soft.
- 5. Protecta<sup>®</sup> FR Graphite can be over-painted with most emulsion or alkyd (gloss) paints.



- 1. Before installing Protecta® FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Place suitable collars around the pipe insulation and ensure that the collar shells and fixing lugs are positioned tightly to the surface of the wall, so that the fixings can be inserted fully.
- 6. Where the surface is uneven, apply a sealing bead of Protecta<sup>®</sup> FR Acrylic between the wall and the collar shell.
- 7. Attach the collars with wood screws.

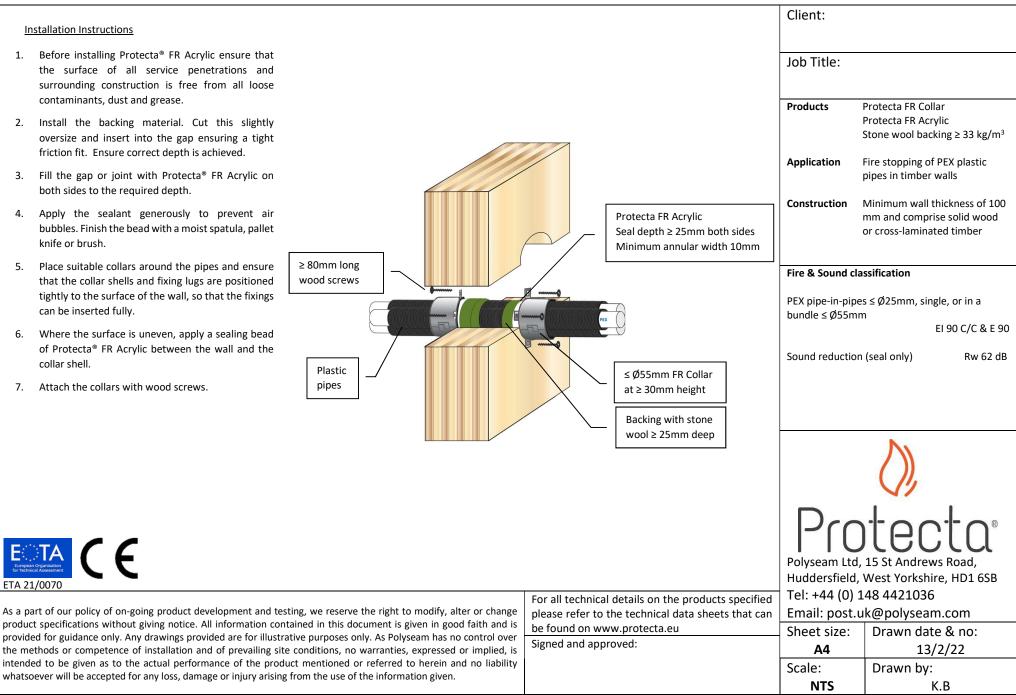


- 1. Before installing Protecta® FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
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- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Place suitable collars around the pipes and ensure that the collar shells and fixing lugs are positioned tightly to the surface of the wall, so that the fixings can be inserted fully.
- 6. Where the surface is uneven, apply a sealing bead of Protecta® FR Acrylic between the wall and the collar shell.
- 7. Attach the collars with wood screws.

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- 1. Before installing Protecta<sup>®</sup> FR Acrylic the surface of all service penetra surrounding construction is free from contaminants, dust and grease.
- 2. Install the backing material. Cut th oversize and insert into the gap ensur friction fit. Ensure correct depth is achieved
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR both sides to the required depth.
- 4. Apply the sealant generously to p bubbles. Finish the bead with a moist spa knife or brush.
- 5. Place suitable collars around the pipe that the collar shells and fixing lugs are tightly to the surface of the wall, so that can be inserted fully.
- 6. Where the surface is uneven, apply a se of Protecta® FR Acrylic between the w collar shell.
- 7. Attach the collars with wood screws.



In	stallation Instructions					Client:	
1.	Before installing Protecta <sup>®</sup> FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.				Protecta FR Acrylic	Job Title:	Protecta FR Collar
2.	Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.	≥ 80mm long wood screws	•		Seal depth ≥ 25mm both sides Minimum annular width 10mm		Protecta FR Acrylic Stone wool backing ≥ 33 kg/m³
3.	Fill the gap or joint with Protecta <sup>®</sup> FR Acrylic on both sides to the required depth.	(	•		$\bigcirc$		Fire stopping of plastic pipes in timber walls
4.	Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.	Plastic pipe			Protecta FR Collar to both sides of the wall		Minimum wall thickness of 100 mm and comprise solid wood or cross-laminated timber
5.	Place suitable collars around the pipe and ensure that the collar shells and fixing lugs are positioned				Backing with stone wool ≥ 25mm deep	Fire & Sound cla	ssification
	tightly to the surface of the wall, so that the fixings can be inserted fully.	Services	Minimum Collar Height				ns in table on the left. For full ease refer to the Installation
6.	Where the surface is uneven, apply a sealing bead	≤ Ø50mm PVC-U & PVC-C ≤ Ø110mm PVC-U & PVC-C	30mm 30mm	EI 60 C/C, EI 60 U/0	C, EI 60 C/U, EI 60 U/U (E 90) C	Instructions.	
	of Protecta <sup>®</sup> FR Acrylic between the wall and the	≤ Ø140mm PVC-U & PVC-C	50mm		C, EI 60 C/U, EI 60 U/U (E 90)		
	collar shell.	≤ Ø160mm PVC-U & PVC-C	60mm		C, EI 60 C/U, EI 60 U/U	Sound reduction	. ,,
	condi siteii.	≤ Ø200mm PVC-U & PVC-C	60mm	EI 90 C/C, EI 90 U/0			Rw 62dB
7.	Attach the collars with wood screws.	≤ Ø315mm PVC-U & PVC-C	75mm	EI 90 C/C	-		
		≤ Ø400mm PVC-U & PVC-C	100mm	EI 90 C/C			
		≤ Ø50mm PE, ABS & SAN+PVC	30mm	EI 60 C/C, EI 60 U/0	C (E 90)		
		≤ Ø50mm PE, ABS & SAN+PVC	50mm	EI 90 C/C, EI 90 U/0	C, EI 90 C/U, EI 90 U/U		
		≤ Ø110mm PE, ABS & SAN+PVC	30mm	EI 60 C/C, EI 60 U/0			N.
		≤ Ø110mm PE, ABS & SAN+PVC	50mm		C, EI 60 C/U, EI 60 U/U (E 90)		
		≤ Ø140mm PE, ABS & SAN+PVC	60mm	,	C, EI 60 C/U, EI 60 U/U (E 90)		
		Ø160mm PE, ABS & SAN+PVC	60mm	,	C, EI 90 C/U, EI 90 U/U		
		≤ Ø200mm PE, ABS & SAN+PVC	60mm	EI 90 C/C, EI 90 U/0	C		~//
		Ø400x36.3mm PE, ABS & SAN+PVC	100mm	EI 90 C/C	C, EI 60 C/U, EI 60 U/U (E 90)		1 1
		≤ Ø50mm PP ≤ Ø110mm PP	30mm 30mm	EI 60 C/C, EI 60 U/0 EI 60 C/C, EI 60 U/0		Jro	tecta
		$\leq \emptyset 110 \text{ mm PP}$ $\leq \emptyset 110 \text{ mm PP}$	50mm		C, EI 60 C/U, EI 60 U/U (E 90)		
E		$\leq \emptyset 160 \text{ mm PP}$	60mm		C, EI 60 C/U, EI 60 U/U		
European for Technic	Organisation	≤ Ø200mm PP	60mm	EI 90 C/C, EI 90 U/0			15 St Andrews Road,
ETA 21		Ø400x22.7mm PP	100mm	EI 60 C/C	~	Huddersfield,	West Yorkshire, HD1 6SB
	/00/0				dotaile on the preducts specified	Tel: +44 (0) 1	48 4421036
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	provided for guidance only. Any drawings provided are for illustrative purposes only. As Polyseam has no control over			be found on www		Sheet size:	Drawn date & no:
	the methods or competence of installation and of prevailing site conditions, no warranties, expressed or implied, is			Signed and appro	oved:	A4	13/2/22
1	intended to be given as to the actual performance of the product mentioned or referred to herein and no liability					Scale:	Drawn by:
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						NTS	K.B

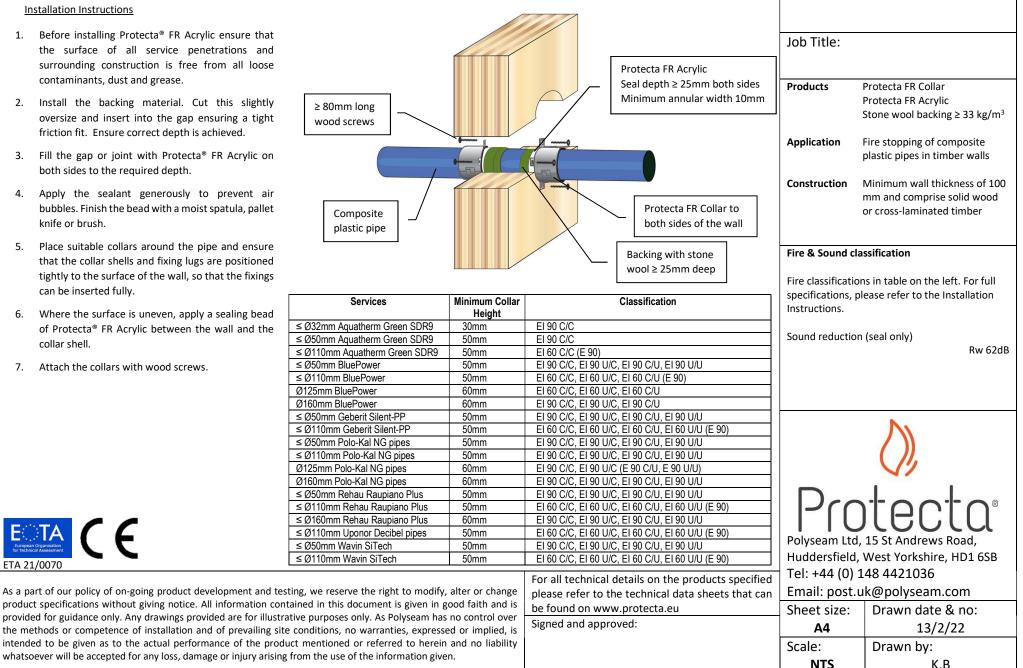
Client

- 1. Before installing the surface of surrounding cons contaminants, dus
- 2. Install the back oversize and inse friction fit. Ensure
- 3. Fill the gap or jo both sides to the i
- 4. Apply the seala bubbles. Finish the knife or brush.
- 5. Place suitable co and ensure that th positioned tightly the fixings can be
- 6. Where the surface of Protecta<sup>®</sup> FR A collar shell.
- 7. Attach the collars

Installation Instructions	Client:	
<ol> <li>Before installing Protecta<sup>®</sup> FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.</li> </ol>	Job Title:	
<ol> <li>Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.</li> </ol>		Protecta FR Collar Protecta FR Acrylic Stone wool backing ≥ 33 kg/m <sup>3</sup>
3. Fill the gap or joint with Protecta® FR Acrylic on both sides to the required depth.	Application	Fire stopping of insulated plastic pipes in timber walls
<ul> <li>Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.</li> </ul>		Minimum wall thickness of 100 mm and comprise solid wood or cross-laminated timber
<ul> <li>5. Place suitable collars around the pipe insulation and ensure that the collar shells and fixing lugs are positioned tightly to the surface of the wall, so that the fixings can be inserted fully.</li> </ul>		
6. Where the surface is uneven, apply a sealing bead of Protecta® FR Acrylic between the wall and the pipes Plastic pipes ≤ Ø110mm Protecta FR Collar at		
collar shell.       Somm height, or Ø125 - 200mm         7. Attach the collars with wood screws.       Continuous elastomeric insulation		
Backing with stone wool ≥ 25mm deep		n with wall thickness 4.9 – 50mm thick pipe insulation EI 90 C/C & E 90
	Sound reduction	(seal only) Rw 62 dB
		$\langle \rangle$
EXTRACT OF TABLE AND A CONTRACT OF TABLE AND A CONTRAC	Polyseam Ltd, Huddersfield,	TOTECTO 15 St Andrews Road, West Yorkshire, HD1 6SB
As a part of our policy of on-going product development and testing, we reserve the right to modify, alter or change please refer to the technical data sheets that can	Tel: +44 (0) 1 Email: post.u	148 4421036 Ik@polyseam.com
product specifications without giving notice. All information contained in this document is given in good faith and is provided for guidance only. Any drawings provided are for illustrative purposes only. As Polyseem has no control over	Sheet size:	Drawn date & no:
the methods or competence of installation and of prevailing site conditions, no warranties, expressed or implied, is intended to be given as to the actual performance of the product mentioned or referred to herein and no liability	A4	13/2/22
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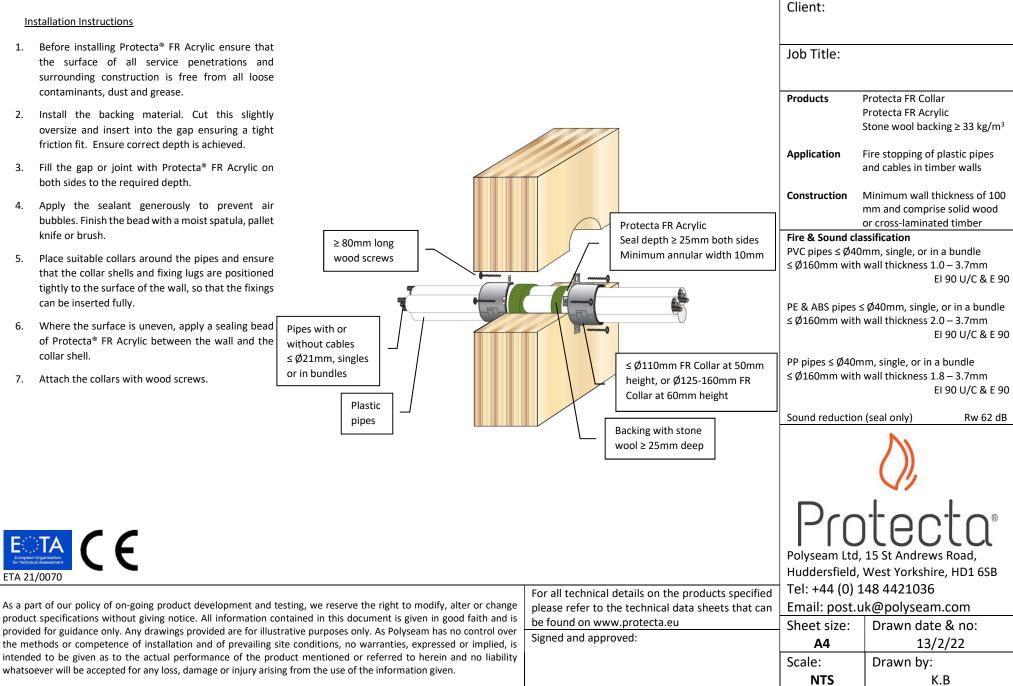
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- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Place suitable collars around the pipe and ensure that the collar shells and fixing lugs are positioned tightly to the surface of the wall, so that the fixings can be inserted fully.
- 6. Where the surface is uneven, apply a sealing bead of Protecta® FR Acrylic between the wall and the collar shell.
- 7. Attach the collars with wood screws.

European Organisation for technical Assessment ETA 21/0070



Client:

- 1. Before installing Protecta® FR Acrylic ensure that the surface of all service penetrations and surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Place suitable collars around the pipes and ensure that the collar shells and fixing lugs are positioned tightly to the surface of the wall, so that the fixings can be inserted fully.
- 6. Where the surface is uneven, apply a sealing bead of Protecta<sup>®</sup> FR Acrylic between the wall and the collar shell.
- 7. Attach the collars with wood screws.

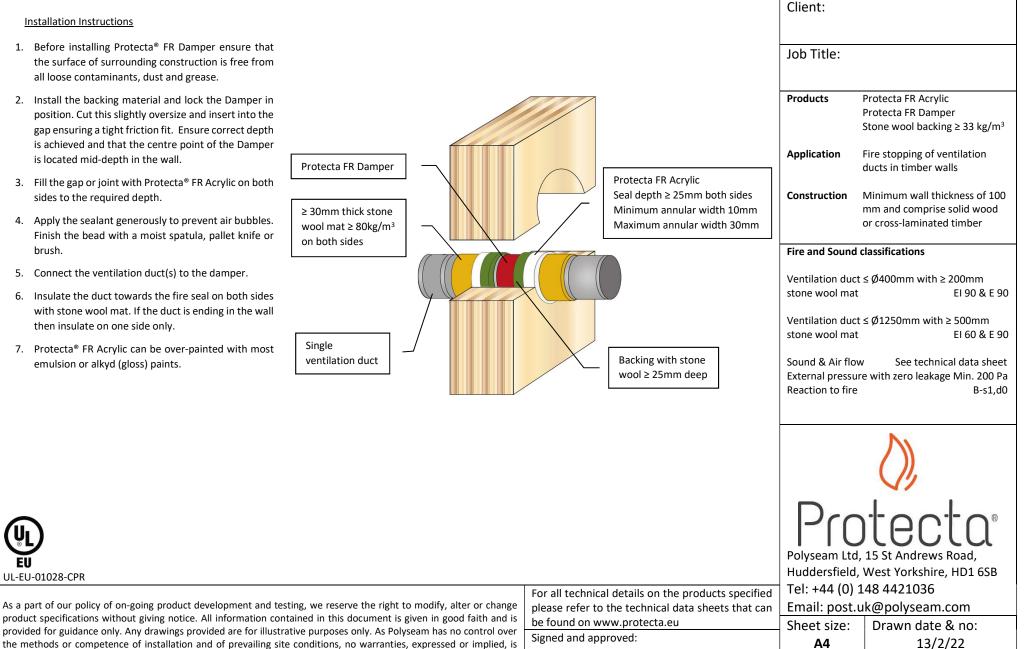


- 1. Before installing Protecta® FR Damper ensure that the surface of surrounding construction is free from all loose contaminants, dust and grease.
- 2. Install the backing material and lock the Damper in position. Cut this slightly oversize and insert into the gap ensuring a tight friction fit. Ensure correct depth is achieved and that the centre point of the Damper is located mid-depth in the wall.
- 3. Fill the gap or joint with Protecta<sup>®</sup> FR Acrylic on both sides to the required depth.
- 4. Apply the sealant generously to prevent air bubbles. Finish the bead with a moist spatula, pallet knife or brush.
- 5. Connect the ventilation duct(s) to the damper.
- 6. Insulate the duct towards the fire seal on both sides with stone wool mat. If the duct is ending in the wall then insulate on one side only.
- 7. Protecta<sup>®</sup> FR Acrylic can be over-painted with most emulsion or alkyd (gloss) paints.

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Drawn by:

K.B

Scale:

NTS

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## **Appendix II – Solutions in timber walls** Blank seals\_\_\_\_\_33 Cables and cable bundles\_\_\_\_\_34 Cables, additional approvals with coat-back\_\_\_\_\_35 Cables, additional approvals with collars\_\_\_\_\_36 Cables and conduits in FR Service Transits\_\_\_\_\_37 Steel pipes with mineral fibre insulations\_\_\_\_\_38 Steel pipes with combustible insulations 39 Steel pipes with combustible insulations, with graphite 40 Steel pipes with combustible insulations, with collars 41 Copper pipes with mineral fibre insulations 42 Copper pipes with combustible insulations 43 Copper pipes with combustible insulations, with graphite 44 Copper pipes with combustible insulations, with collars\_\_\_\_\_45 Alupex pipes with mineral fibre insulations\_\_\_\_\_46 Alupes pipes with combustible insulations 47 Alupex pipes with combustible insulations, with graphite\_\_\_\_\_48 Alupex pipes with combustible insulations, with collars 49 Small plastic pipes 50 PEX pipe-in-pipes in bundles\_\_\_\_\_51 Large plastic pipes\_\_\_\_\_52 Plastic pipes, insulated 53 Plastic pipes, composite (multi-layer)\_\_\_\_54 Plastic pipes in bundles with or without cables 55 Ventilation ducts\_\_\_\_\_56

# ◇◇◇ Contact us

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